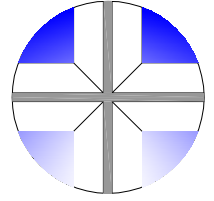
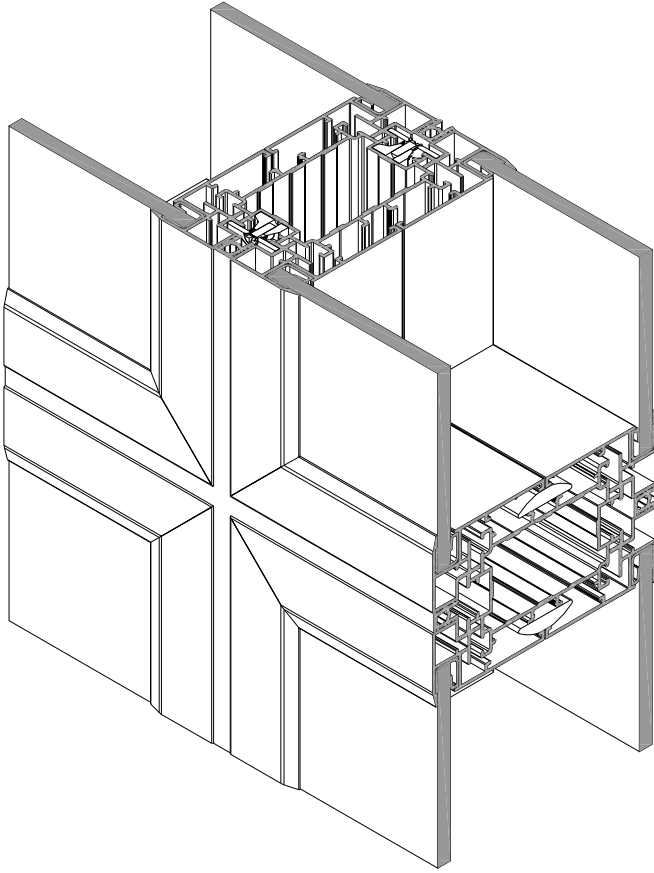
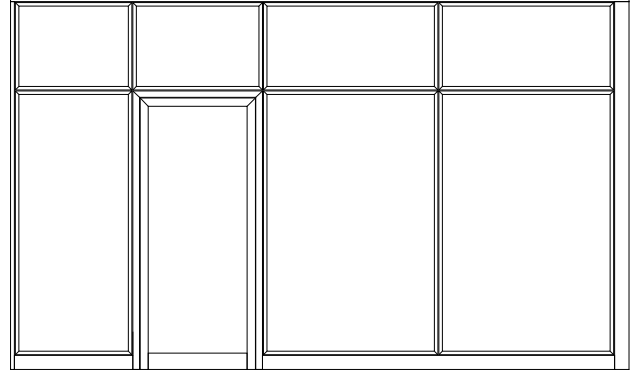
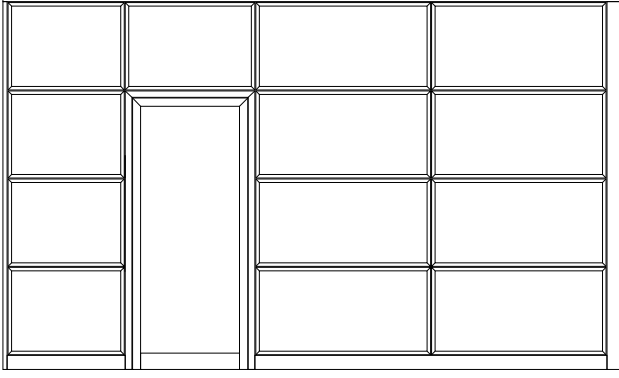


OB2-105 - ÇERÇEVELİ OFİS BOLME

OB2-105 – FRAME PARTITION



alutech
part

OB2-105
ÇERÇEVELİ BÖLME
FRAME PARTITION

Alaşım Özellikleri Alloy Properties

EN AW 6060 (AlMgSi0,5 F22) EN AW 6063(AlMg0,7Si F22)

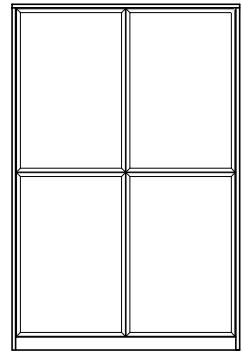
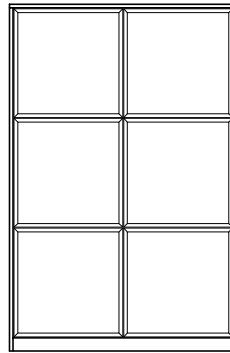
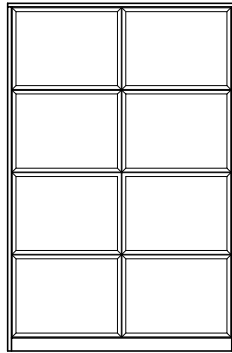
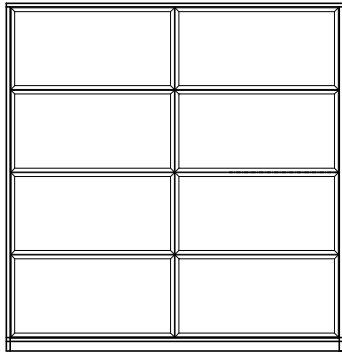
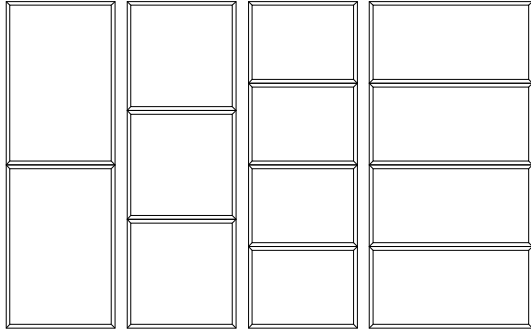
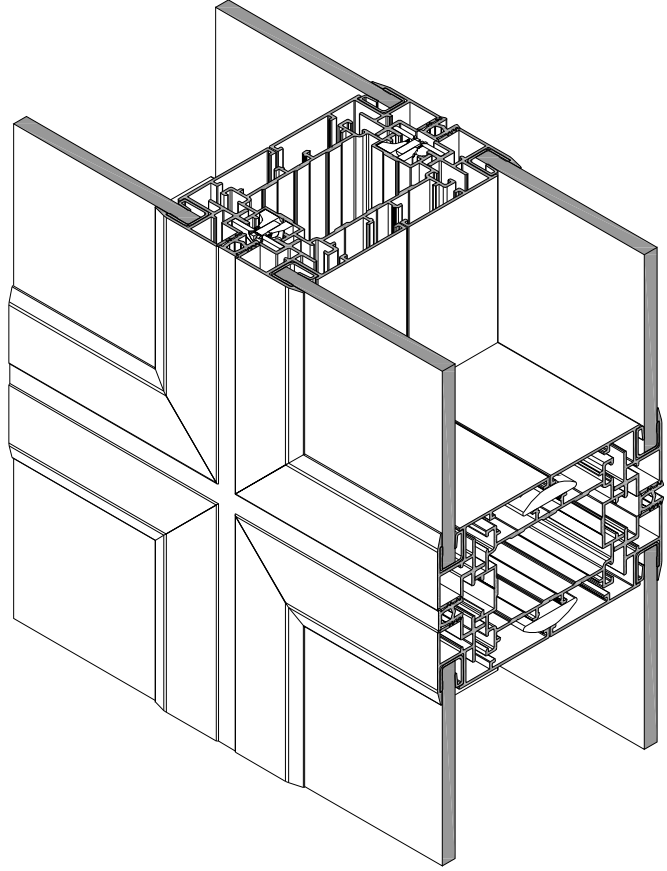
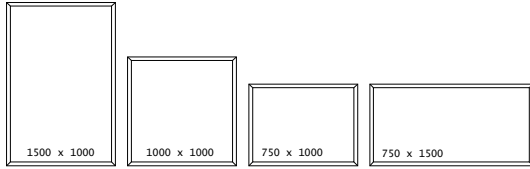
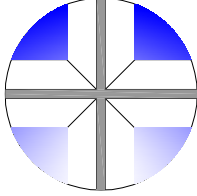
Üretim ve Mekanik Standartları Production and Mechanical Standards

EN 12020-2 – EN 755-9 – EN 755-2

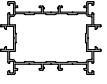
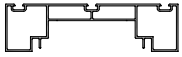
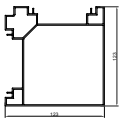
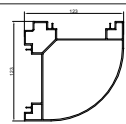
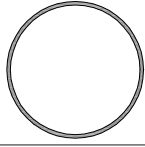
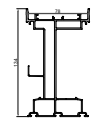
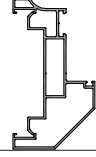
OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

STANDART PANEL TİPLERİ
STANDARD PANEL TYPES

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part



		OB2 - 105 ÇERÇEVELİ BÖLME FRAME PARTITION		ÜRÜN TEKNİK ÖZELLİKLERİ PRODUCT'S TECHNICAL FEATURES	
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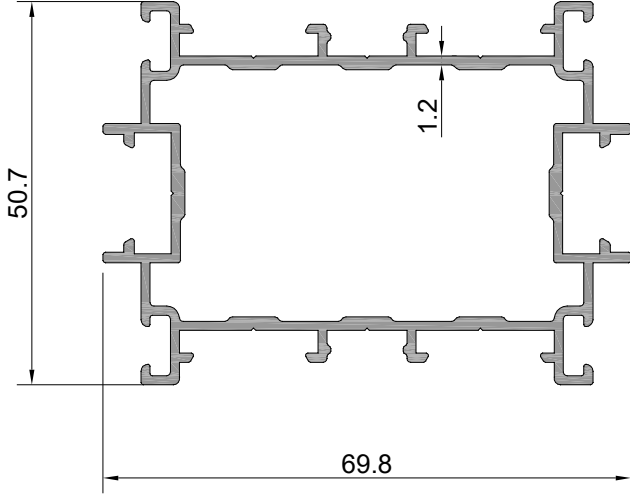
PROFİL KESİTİ PROFILE VIEW	PROFİL NO PROFILE NO	PROFİL AÇIKLAMASI PROFILE DESCRIPTION	gr/m	PROFİL KESİTİ PROFILE VIEW	PROFİL NO PROFILE NO	PROFİL AÇIKLAMASI PROFILE DESCRIPTION	gr/m
	OB1-101 (69.5 - 50.7)	TAŞIYICI PROFİLİ CARRIER PROFILE	1116		OB2-104 (30.8 - 22.3)	PANEL MONTAJ PROFİLİ PANEL INSTALLATION PROFILE	299
	OB1-102 (120 - 32.9)	KASA PROFİLİ FRAME	1331		OB1-201 (42.6 - 11.7)	ASKI TUTUCU PROFİLİ STRAP HOLDER PROFILE	454
 ölçeksiz not to scale	OB1-103 (123.3 - 123.3)	KÖŞE DÖNÜŞ PROFİLİ CASEMENT PROFILE	2655		OB1-202 (36.1 - 49.9)	RAF ASKI PROFİLİ RACK HANGER PROFILE	666
 ölçeksiz not to scale	OB1-104 (123.3 - 123.3)	KÖŞE DÖNÜŞ PROFİLİ CASEMENT PROFILE	2499	 İşaretli profil için satış temsilcinizden bilgi alınız.	OB1-203 (36.1 - 49.9)	DOLAP ASKI PROFİLİ HANGING CABINET PROFILE	798
 İşaretli profil için satış temsilcinizden bilgi alınız.	OB1-105 (120.5 - 36.6)	KÖŞE DÖNÜŞ PROFİLİ CASEMENT PROFILE	1148		OB1-204 (80 - 29)	BAĞLANTI PROFİLİ CONNECTION PROFILE	963
 İşaretli profil için satış temsilcinizden bilgi alınız.	OB1-106 (119.4 - 23.6)	KÖŞE DÖNÜŞ PROFİLİ CASEMENT PROFILE	792		OB1-114 (95)	KÖŞE DÖNÜŞ PROFİLİ CASEMENT PROFILE	1969
 ölçeksiz not to scale	OB1-107 (133.9 - 78.4)	KABLO KANAL PROFİLİ CABLE CHANNEL PROFILE	2636		SC0308 (70 - 70)	KÖŞE BİRLEŞTİRME PROFİLİ CORNER CLEATS PROFILE	2392
 ölçeksiz not to scale	OB2-105 (120.4 - 33.4)	SÜPÜRGELİK PROFİLİ KICKING PROFILE	753		SC0309 (55 - 55)	KÖŞE BİRLEŞTİRME CORNER CLEATS	1636
	OB2-101 (105 - 57)	KAPI KASA PROFİLİ DOOR FRAME PROFILE	1591		OB1-205 (50 - 50)	KÖŞE BİRLEŞTİRME PROFİLİ CORNER CLEATS PROFILE	789
	OB2-102 (52.3 - 30.8)	KASET PROFİLİ CASEMENT PROFILE	525		OB1-206 (40 - 40)	KÖŞE BİRLEŞTİRME PROFİLİ CORNER CLEATS PROFILE	319
 İşaretli profil için satış temsilcinizden bilgi alınız.	OB2-103 (30.8 - 22.3)	PANEL MONTAJ PROFİLİ PANEL INSTALLATION PROFILE	294	 İşaretli profil için satış temsilcinizden bilgi alınız.	OB1-113 (30 - 05)	KAPAK PROFİLİ COVER PROFILE	57

Profil değerleri teoriktir. Ağırlık olarak testimde yapılan tartım geçerlidir.
 Profil imalatları TS EN 12020-2 ve TS EN 755-9 toleransı,
 Moment değerleri EN 14024'e göre hesaplanmıştır.

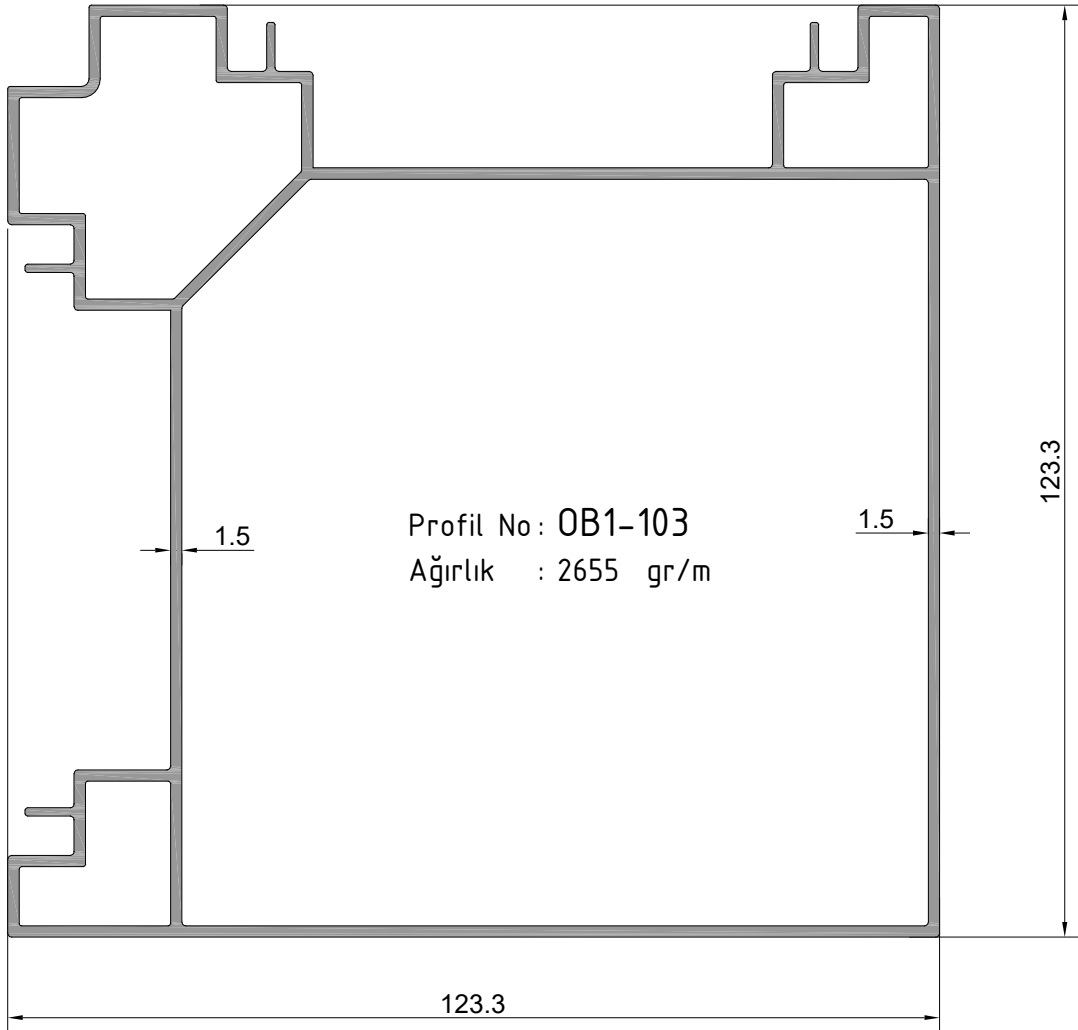
Profile values are theoretical pre-shipment weight will be valid.
 The tolerances of Profile manufacturing are calculated according to EN 12020-2
 and TS EN 755-9; moment values are calculated according to EN 14024.

OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



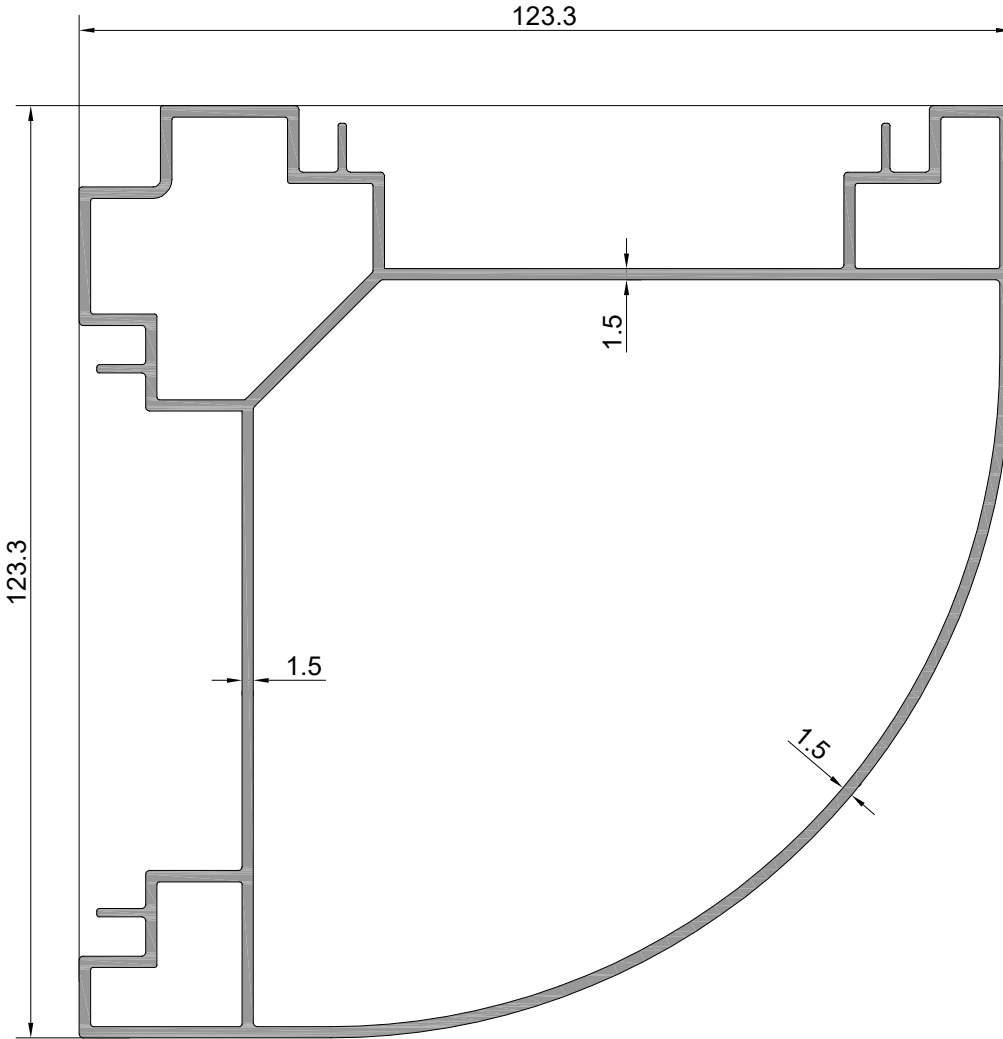
Profil No : OB1-101
Ağırlık : 1116 gr/m



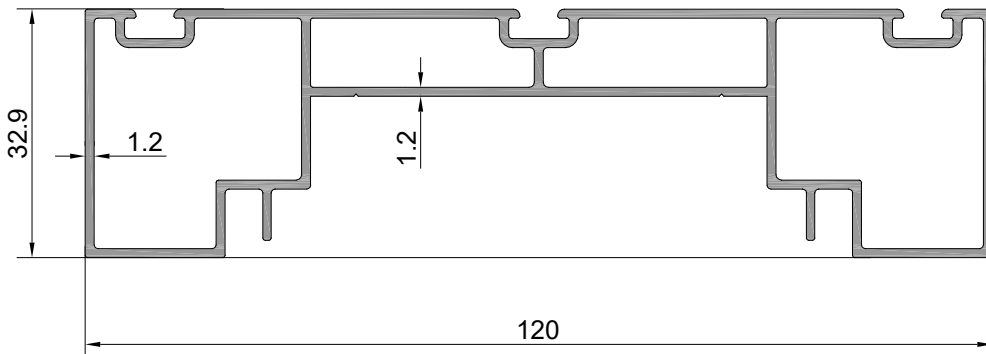
Profil No : OB1-103
Ağırlık : 2655 gr/m

OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



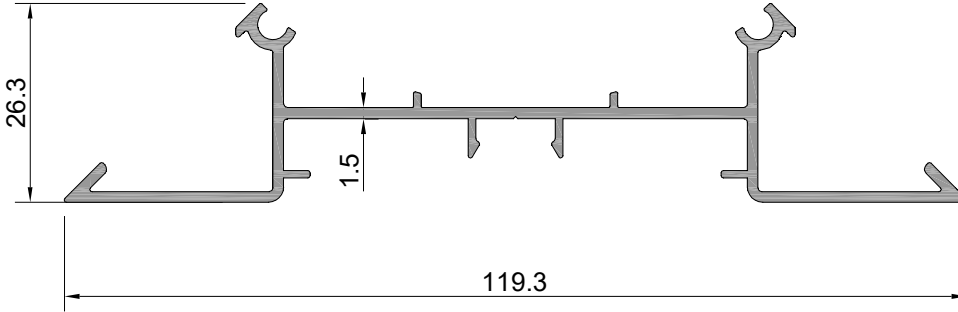
Profil No : OB1-104 ⚠
Ağırlık : 2499 gr/m
⚠ İşaretti profil için satış temsilcinizden bilgi alınız.



Profil No : OB1-102
Ağırlık : 1331 gr/m

OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

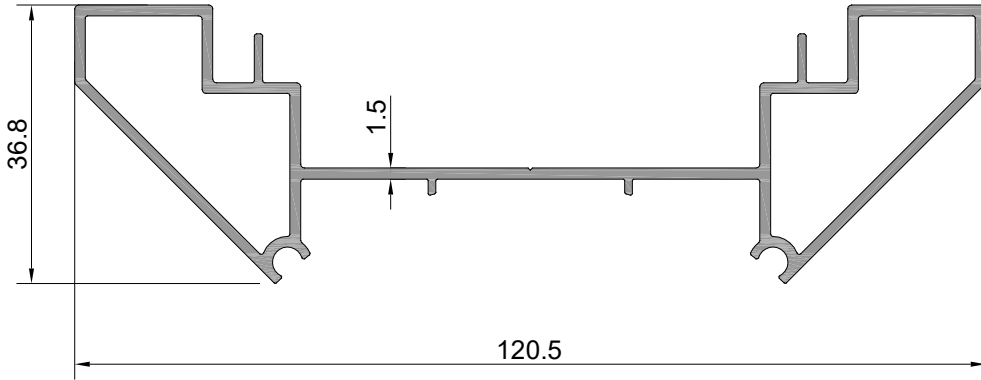
ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



Profil No : OB1-106 ⚠

Ağırlık : 792 gr/m

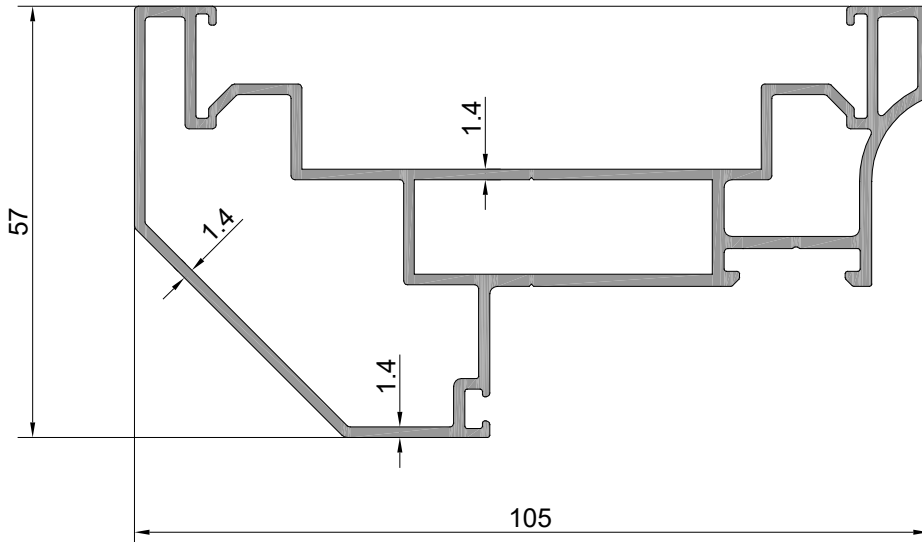
⚠ İşaretti profil için satış temsilcinizden bilgi alınız.



Profil No : OB1-105 ⚠

Ağırlık : 1148 gr/m

⚠ İşaretti profil için satış temsilcinizden bilgi alınız.



Profil No : OB2-101

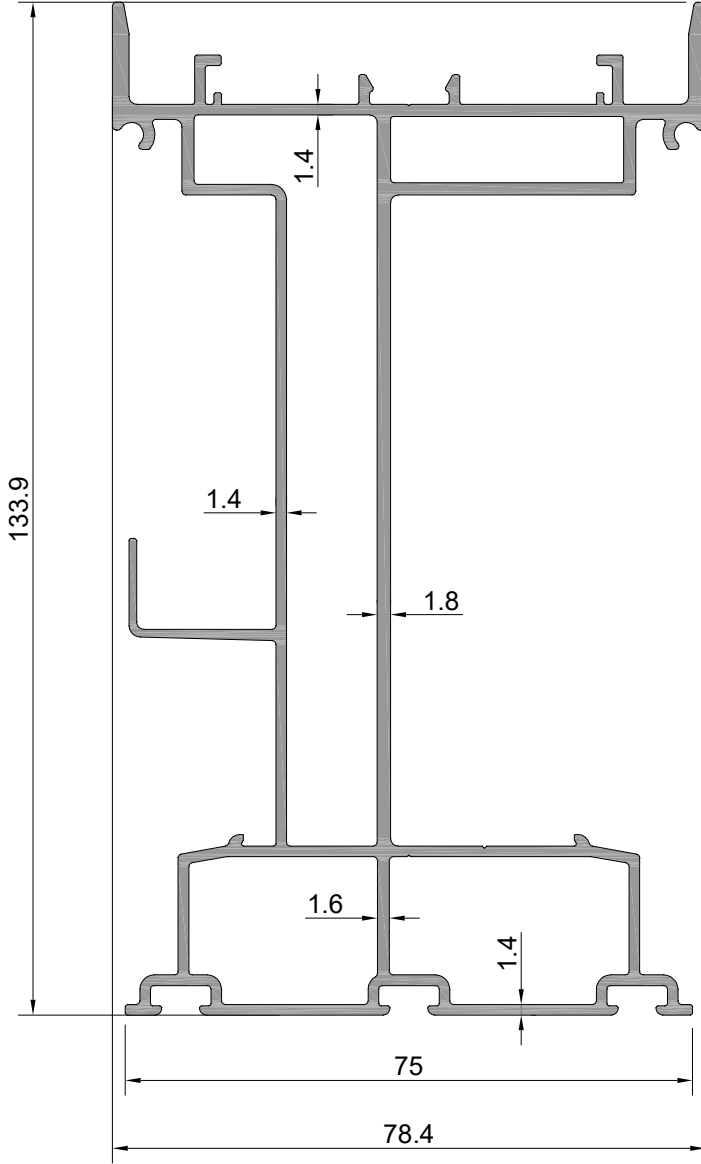
Ağırlık : 1591 gr/m



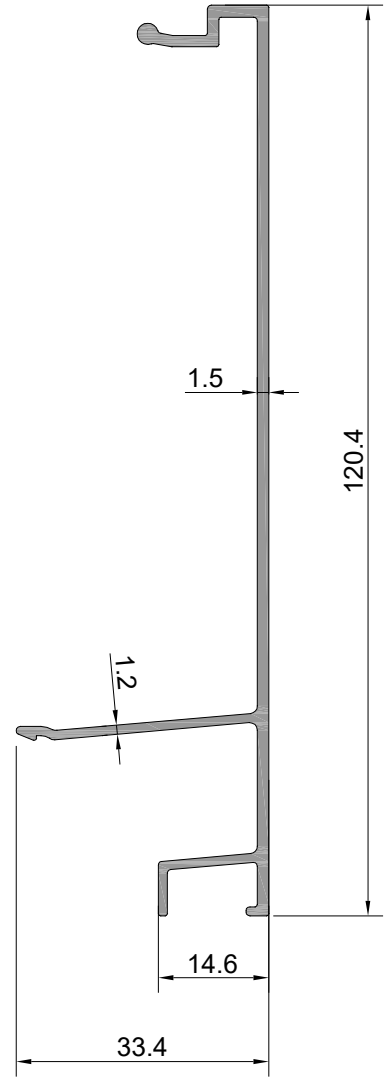
SC0308-k

OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



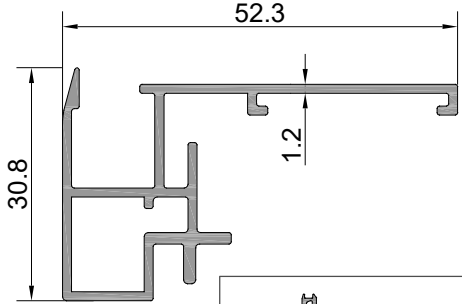
Profil No : OB1-107
Ağırlık : 2636 gr/m



Profil No : OB2-105
Ağırlık : 753 gr/m

OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

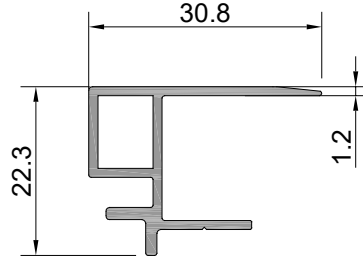
ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES



SC0308-j

Profil No: OB2-102

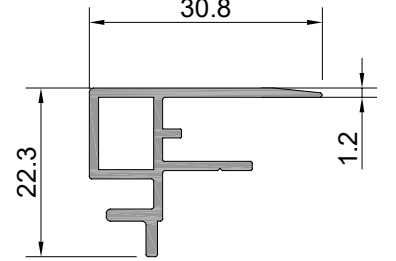
Ağırlık : 525 gr/m



SC0309-k

Profil No: OB2-103

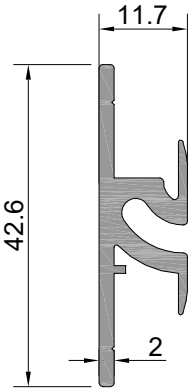
Ağırlık : 294 gr/m



SC0309-k

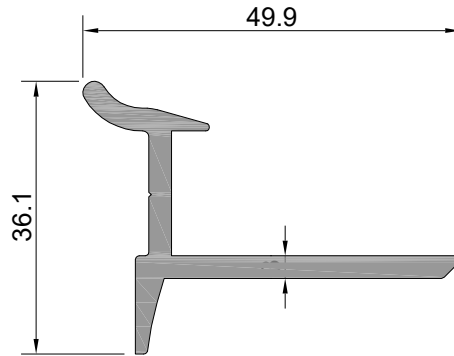
Profil No: OB2-104

Ağırlık : 299 gr/m



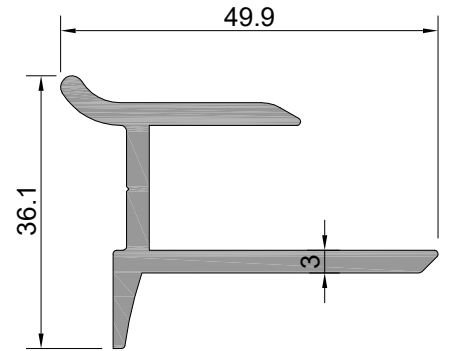
Profil No: OB1-201

Ağırlık : 454 gr/m



Profil No: OB1-202

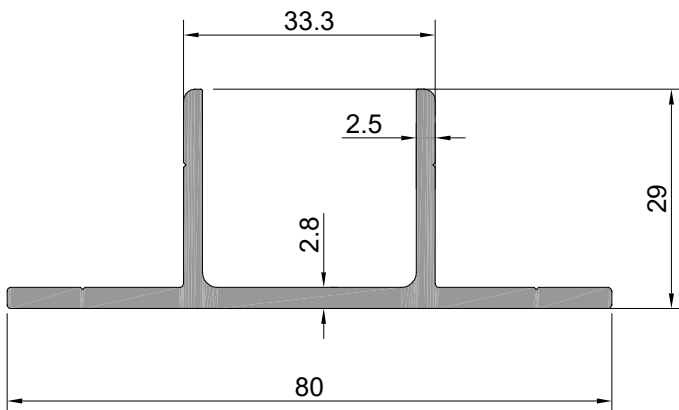
Ağırlık : 666 gr/m



Profil No: OB1-203 ⚠

Ağırlık : 798 gr/m

⚠ İşaretli profil için satış temsilcinizden bilgi alınız.

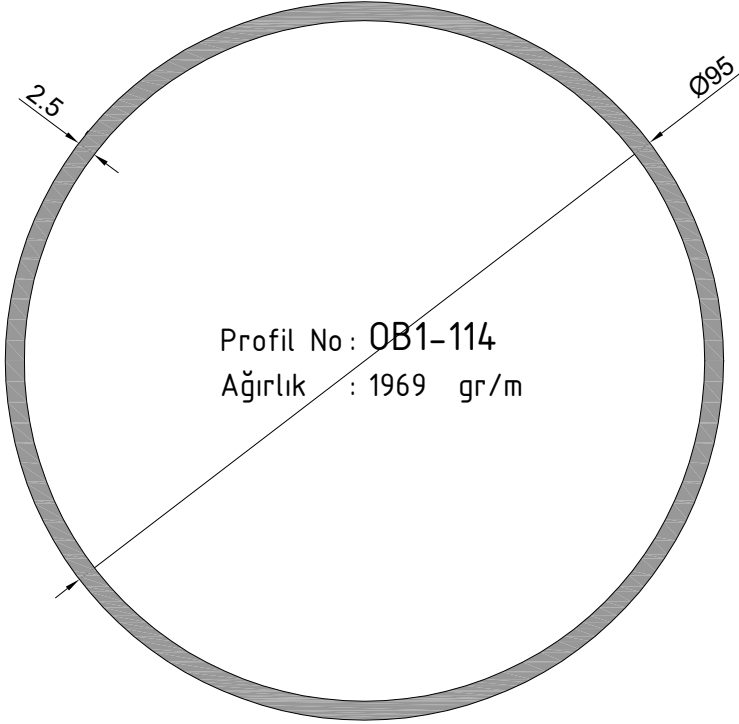


Profil No: OB1-204

Ağırlık : 963 gr/m

OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES

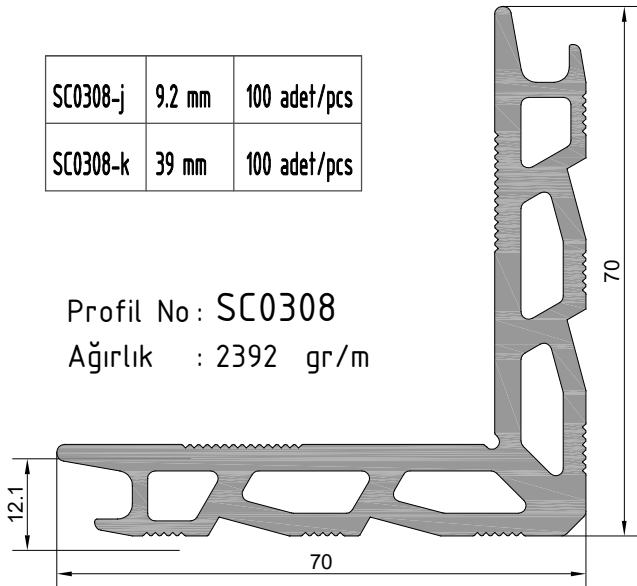


Profil No : OB1-113 ⚠
Ağırlık : 57 gr/m

⚠ İşaretili profil için satış temsilcinizden bilgi alınız.

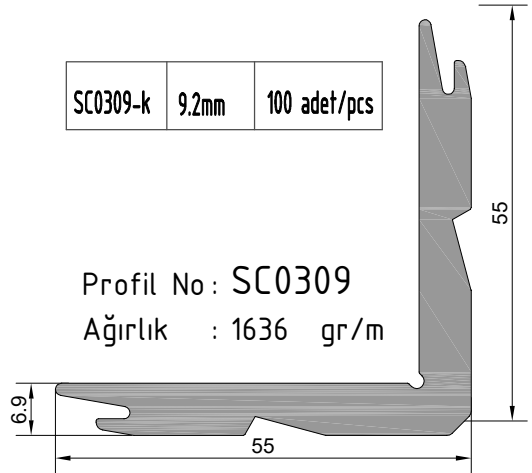
SC0308-j	9.2 mm	100 adet/pcs
SC0308-k	39 mm	100 adet/pcs

Profil No : SC0308
Ağırlık : 2392 gr/m



SC0309-k	9.2mm	100 adet/pcs
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Profil No : SC0309
Ağırlık : 1636 gr/m

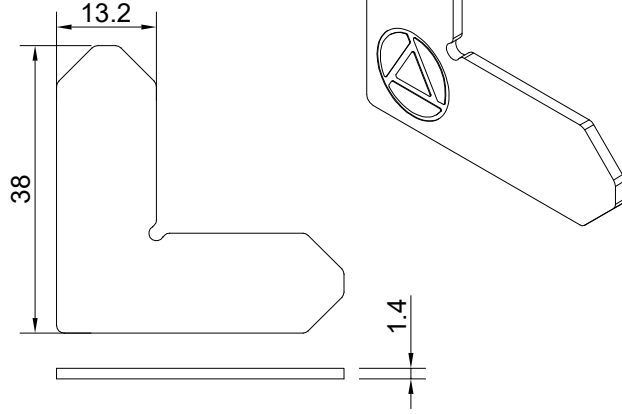


OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

ÜRÜN TEKNİK ÖZELLİKLERİ
PRODUCT'S TECHNICAL FEATURES

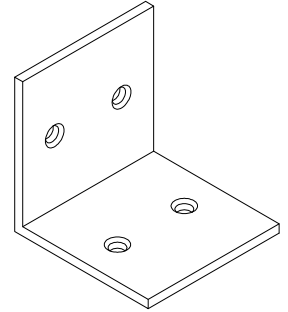
GÖNYE KÖŞE BAĞLANTI

D-872



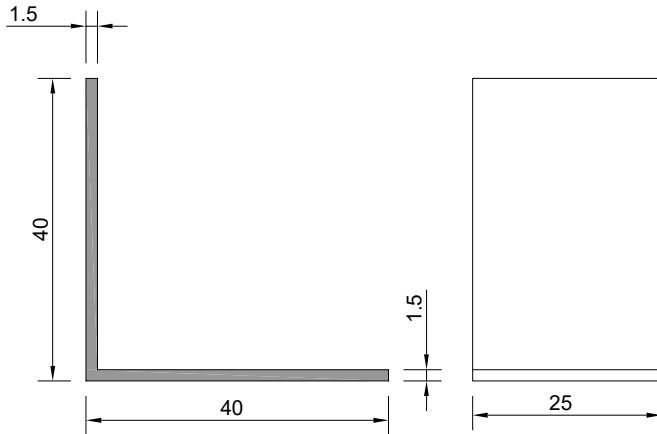
Profil No OB1-205
Ağırlık : 789 gr/m

L KÖŞE BAĞLANTI



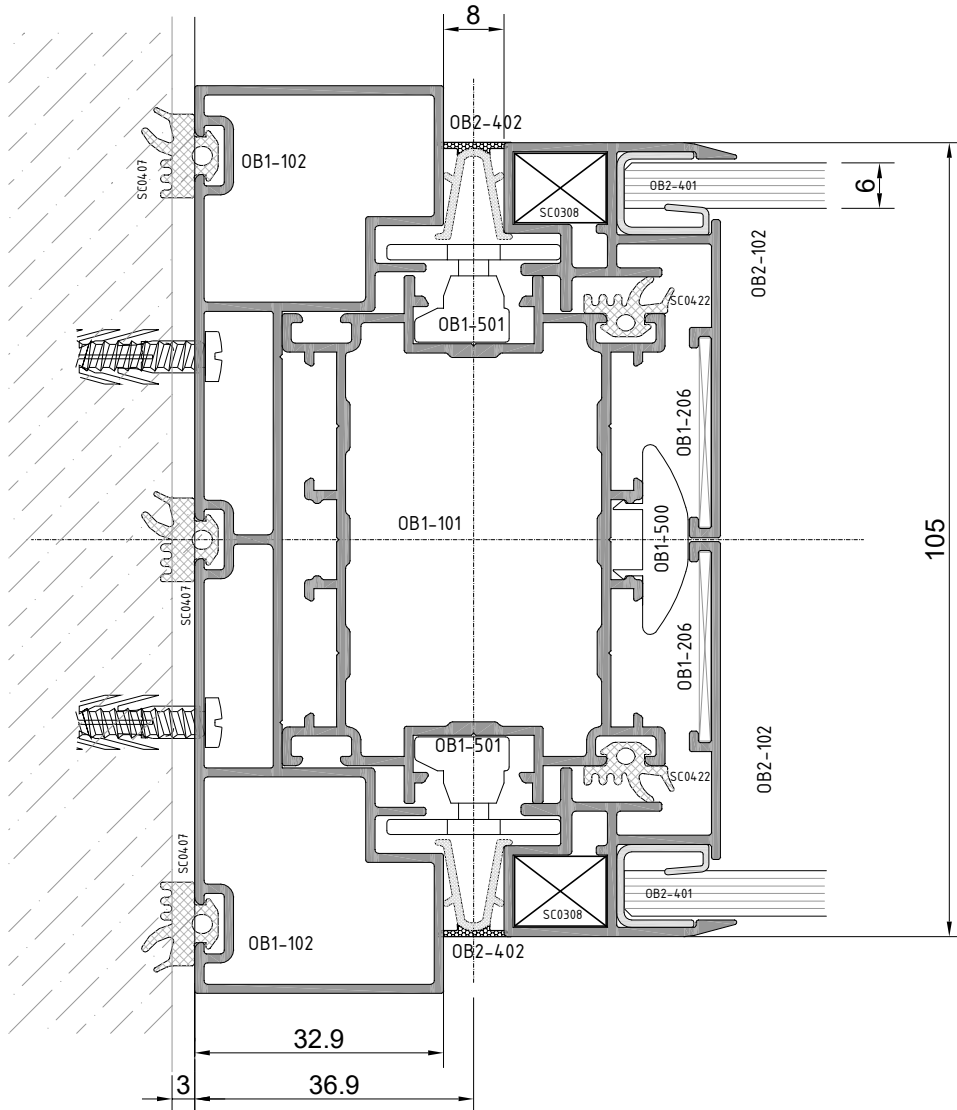
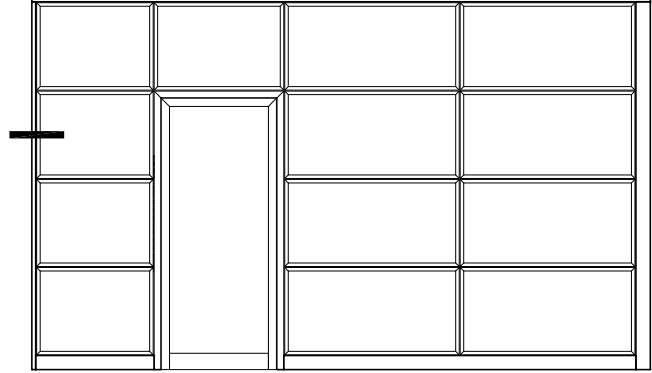
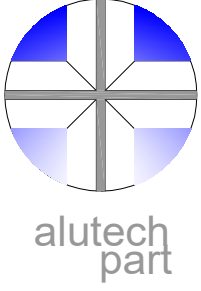
Profil No OB1-206
Ağırlık : 319 gr/m

L KÖŞE BAĞLANTI



OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

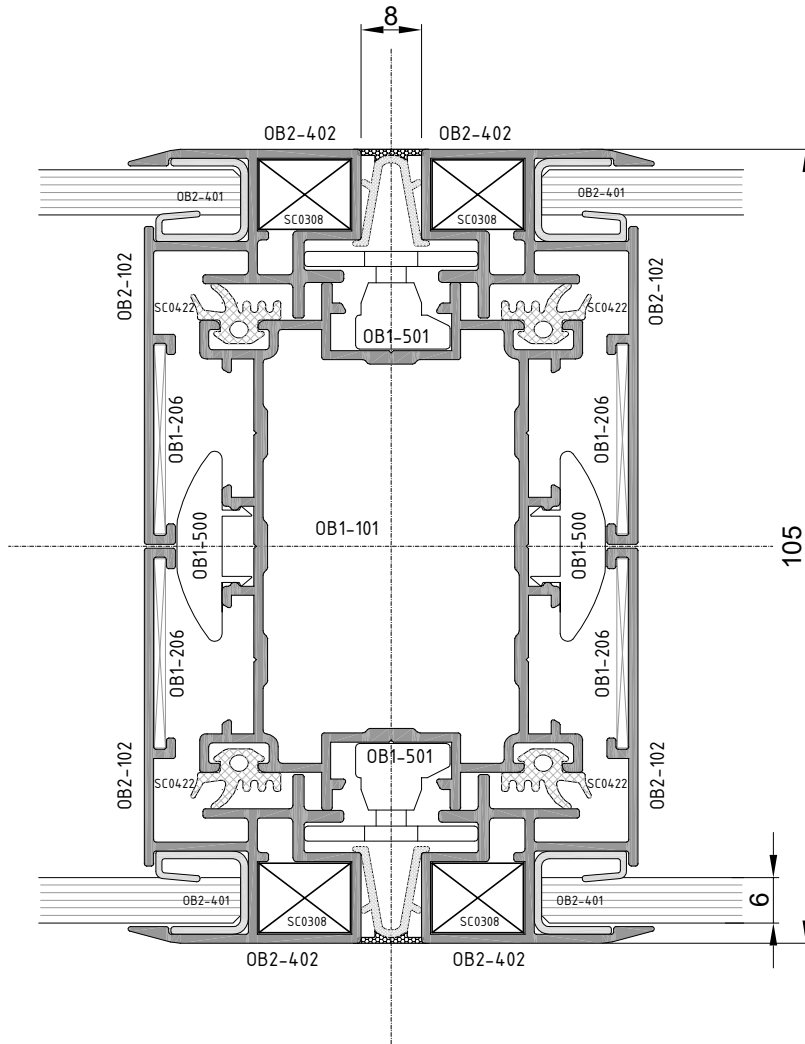
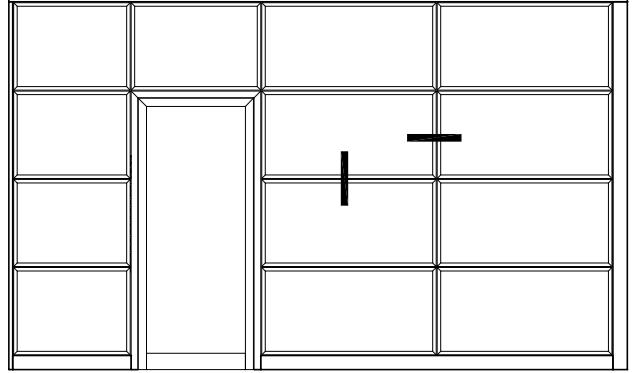
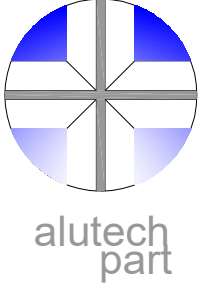
DUVAR BİTİM - CAM



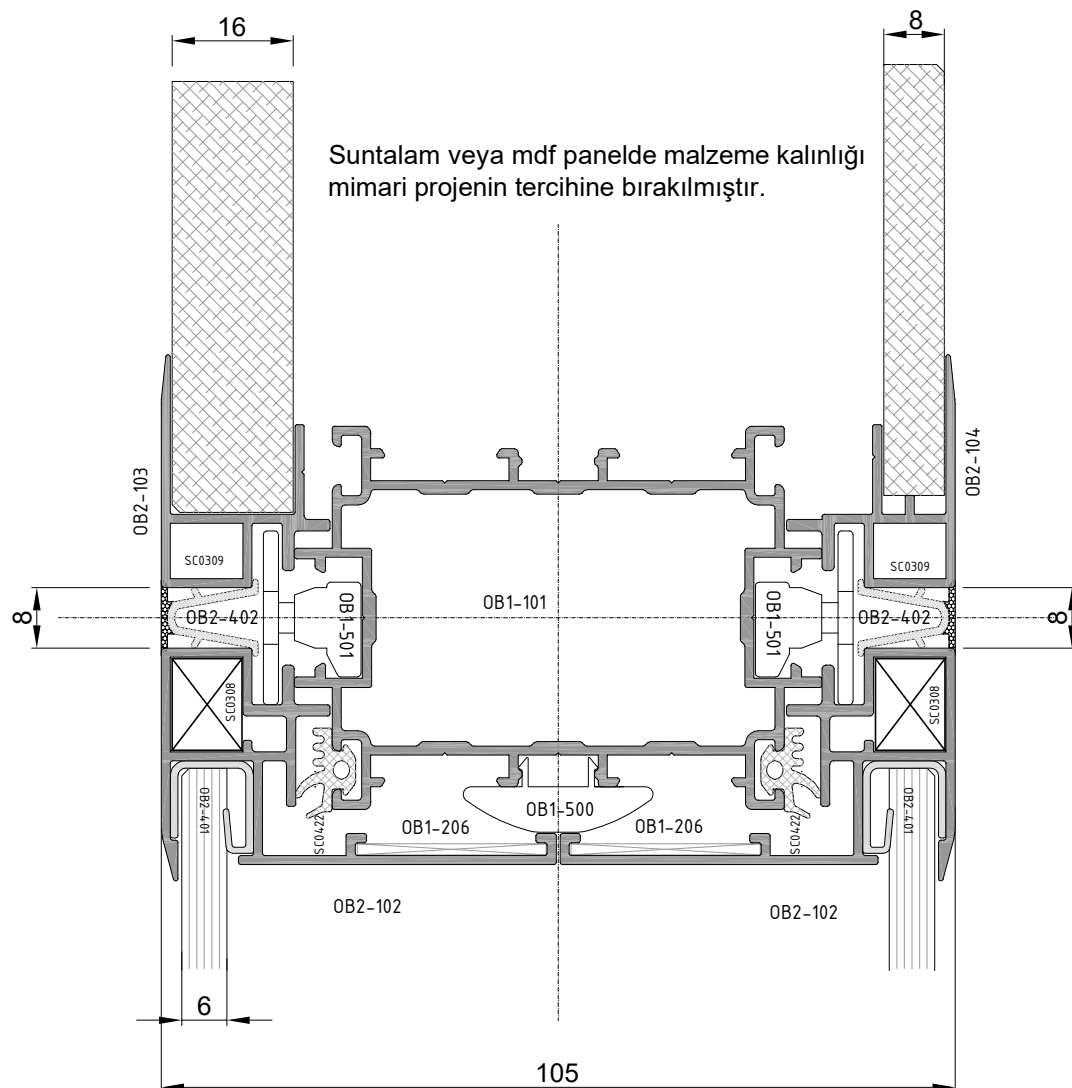
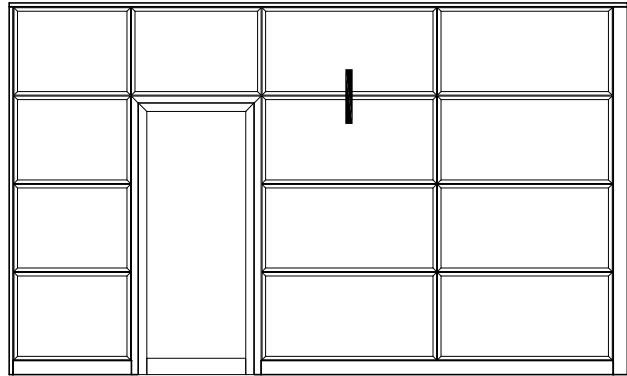
OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

CAM-CAM

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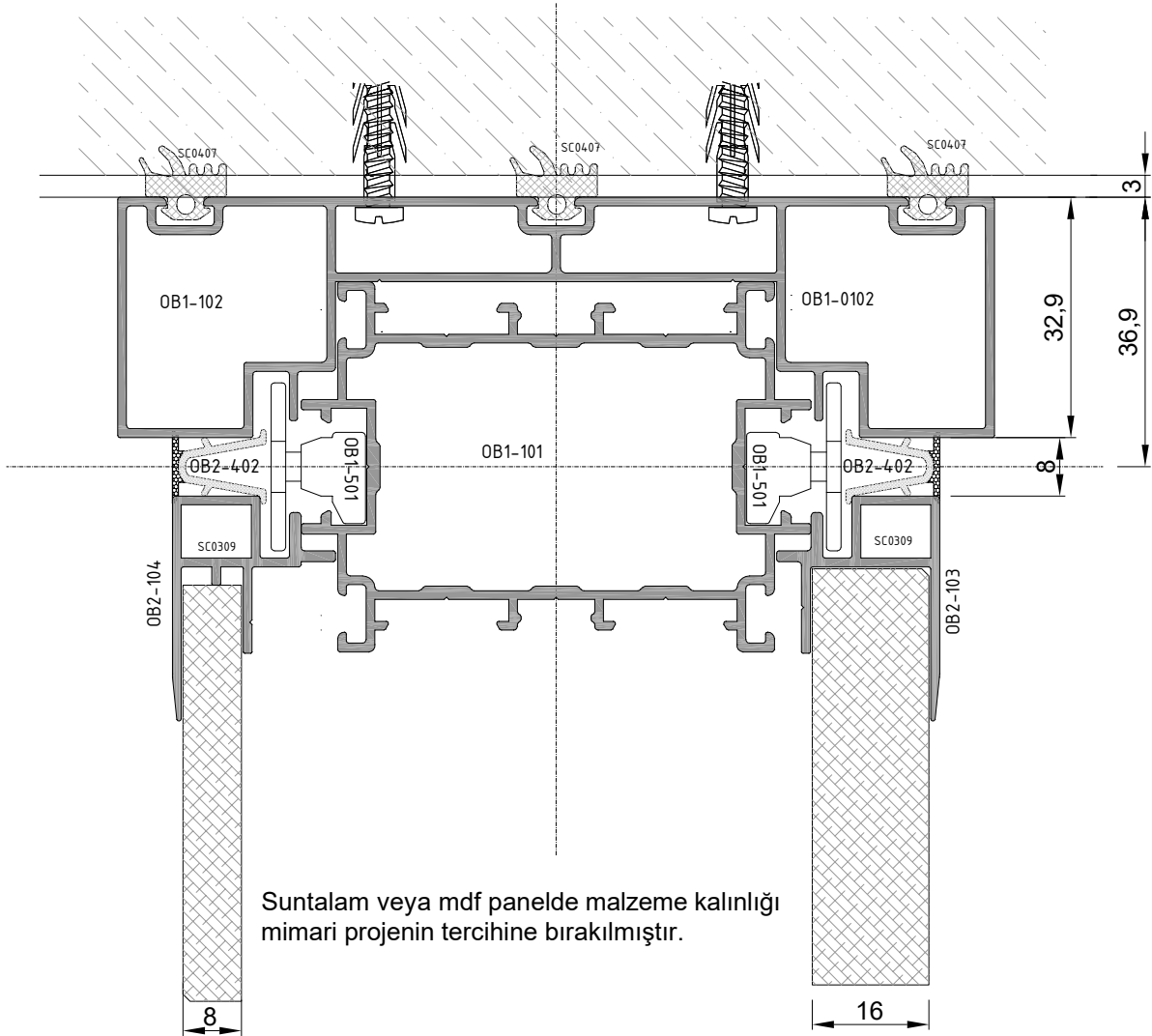
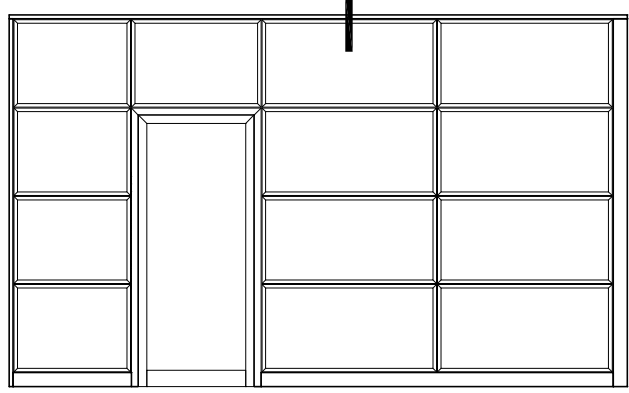
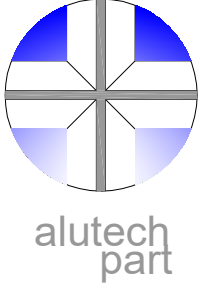


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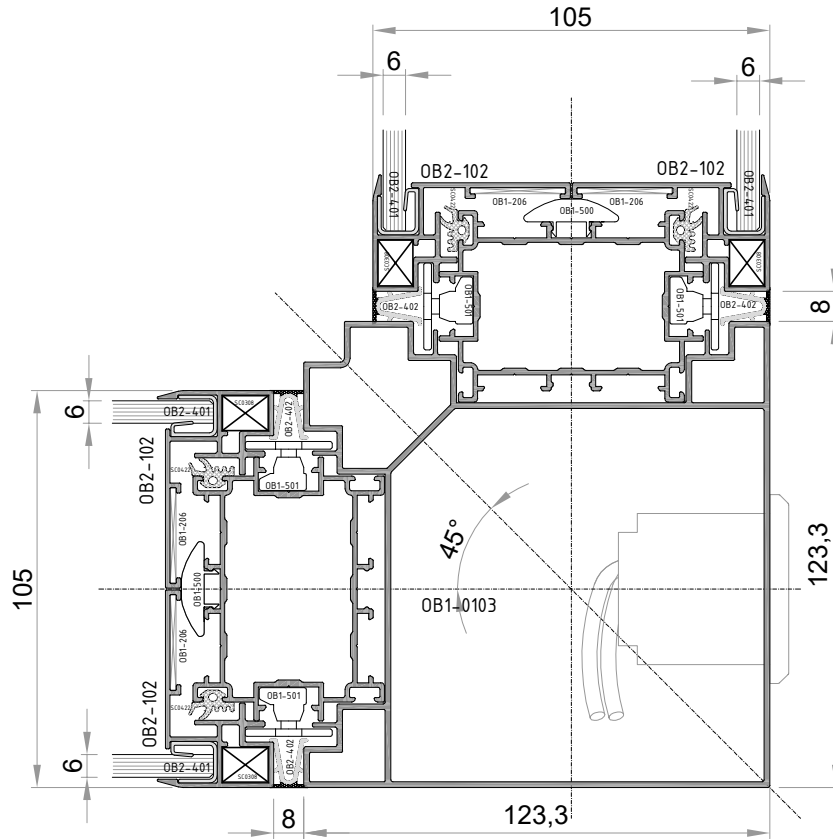
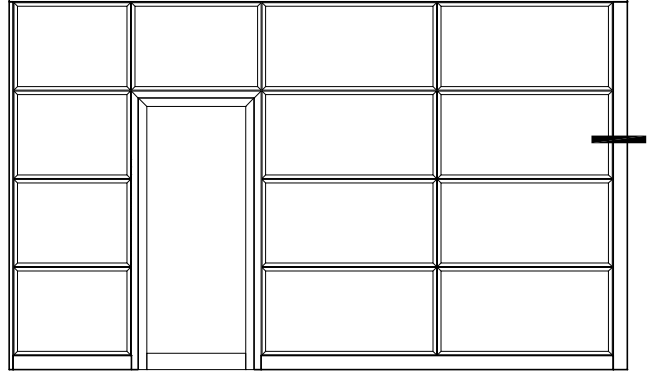
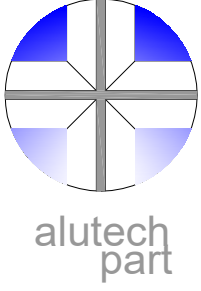
OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

TAVAN BİTİM - SUNTALAM & MDF

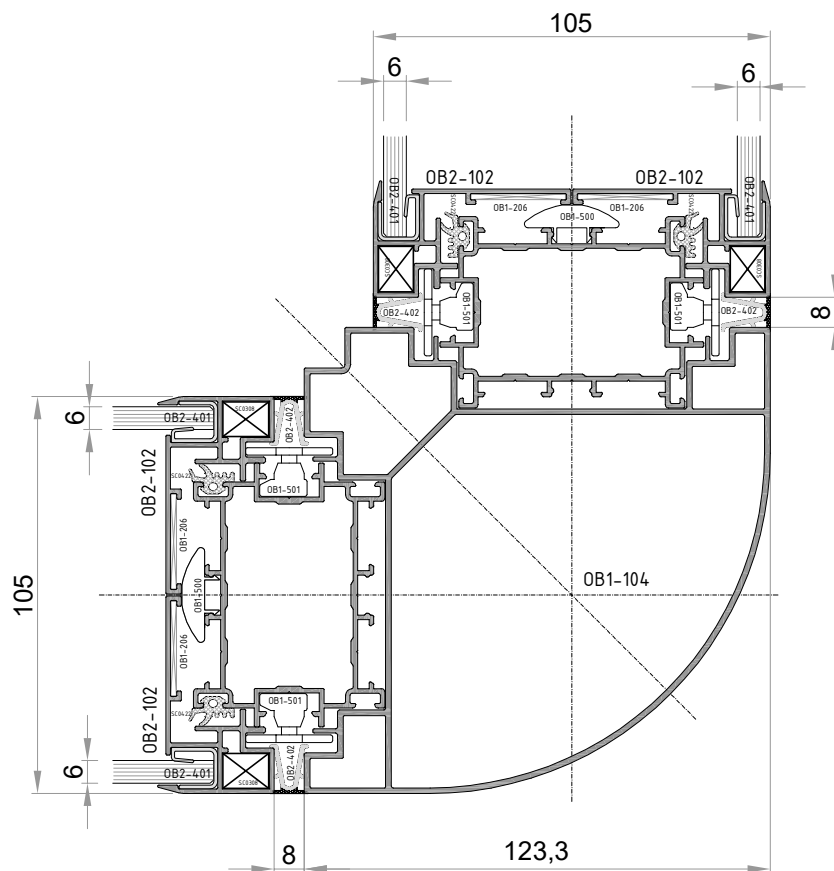
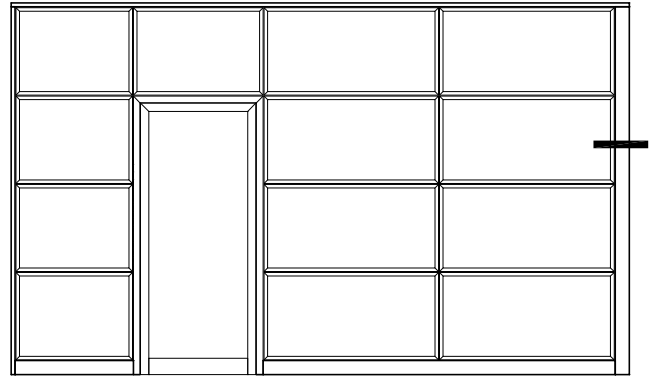


OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

CAM - 90° KÖŞE DÖNÜŞ



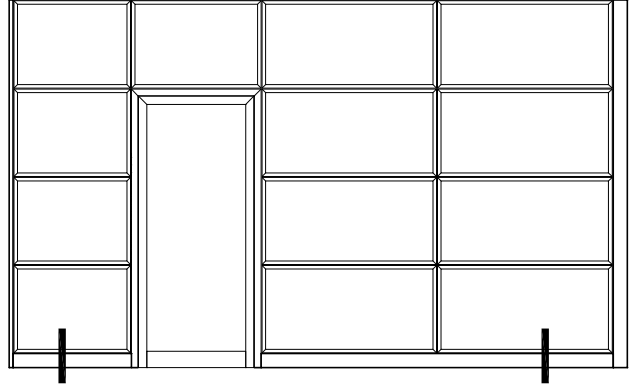
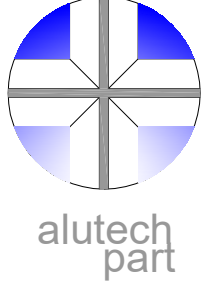
CAM - 90° KÖŞE DÖNÜŞ



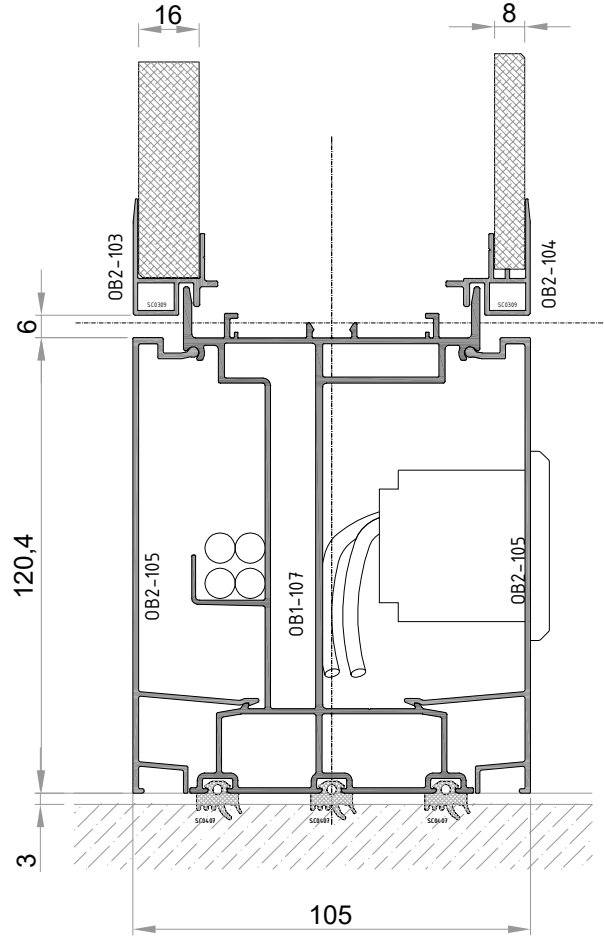
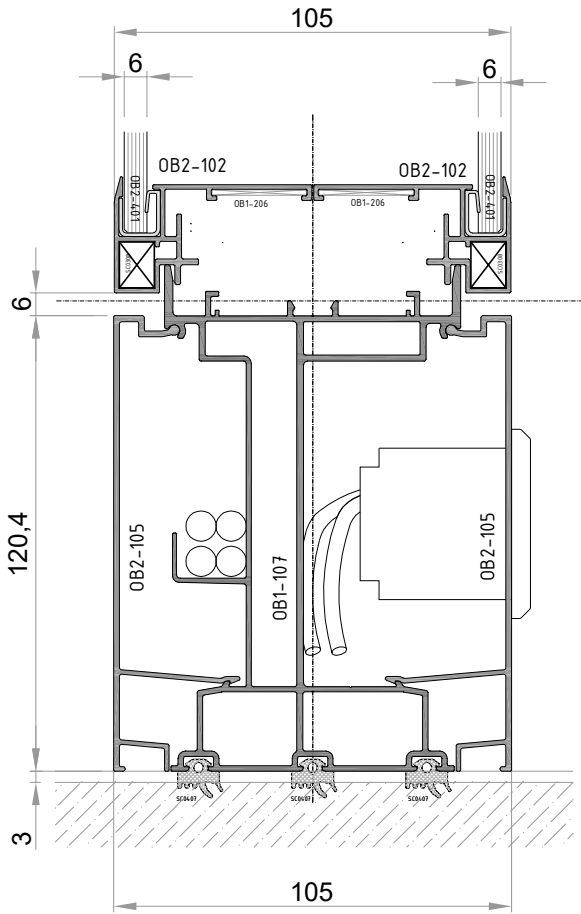
ÖLÇEK : 1/2

OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

CAM & MDF - SÜPÜRGELİK

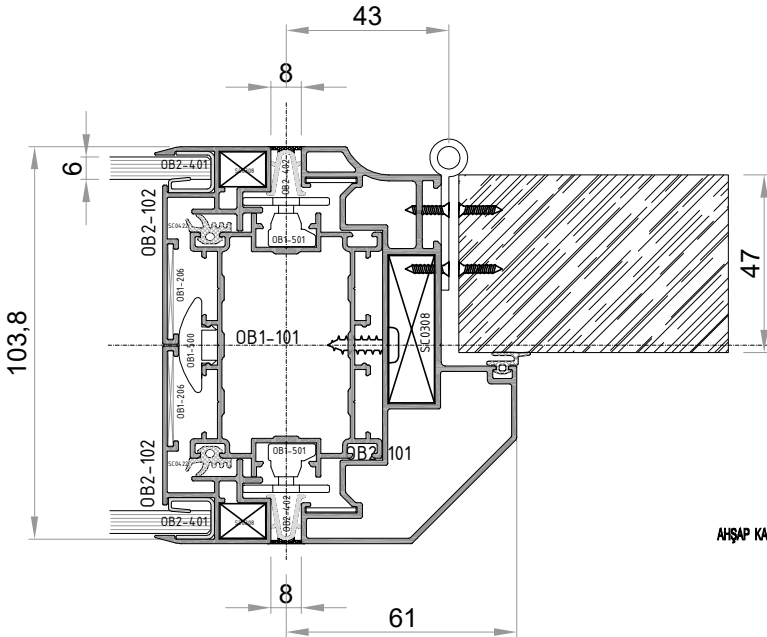
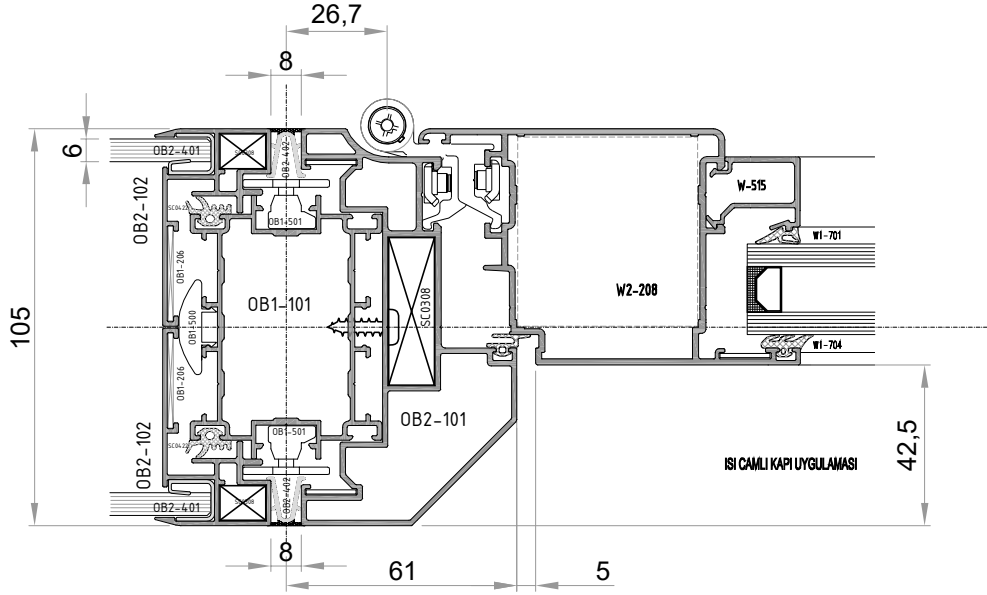
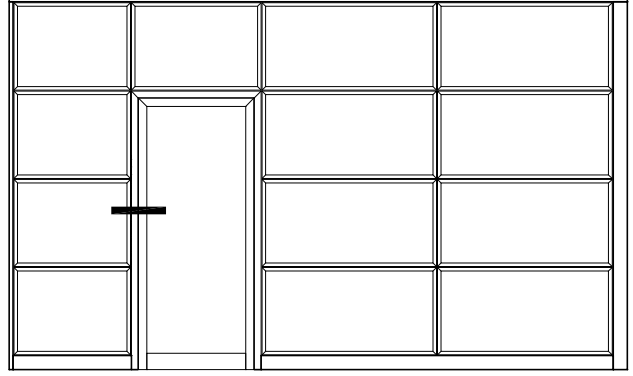
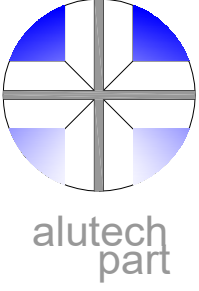


Suntalam veya mdf
panelde malzeme
kalınlığı mimari projenin
tercihine bırakılmıştır.



OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

CAM - W2 SERİ KAPI



TALEP OLURSA ÜRETİLECEK

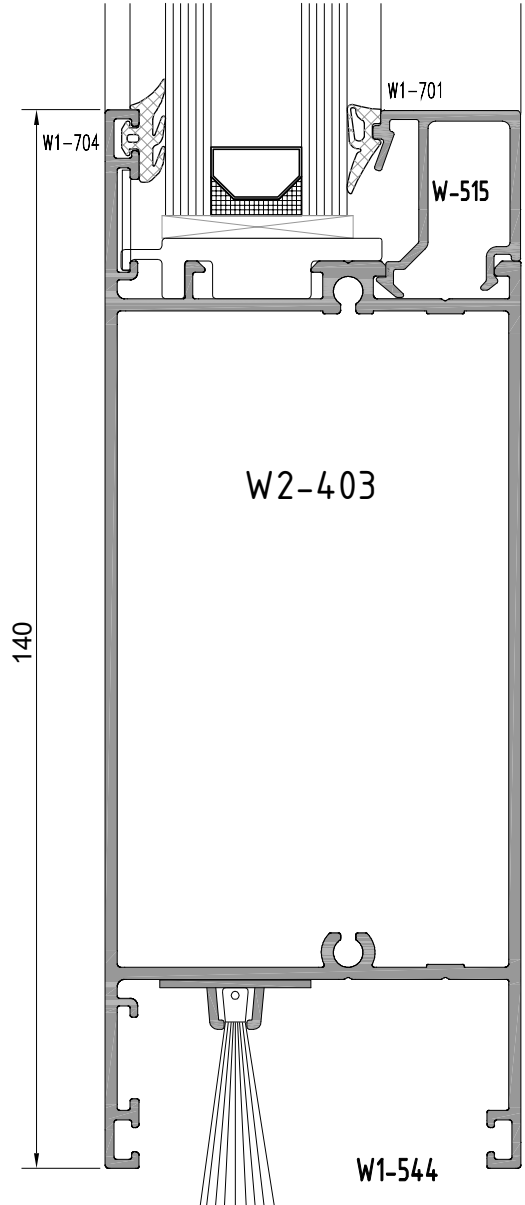
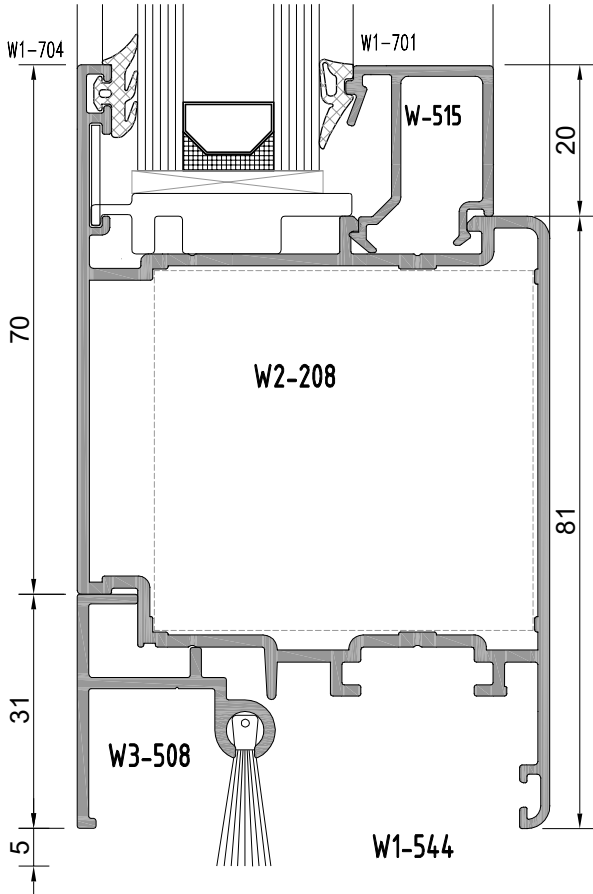
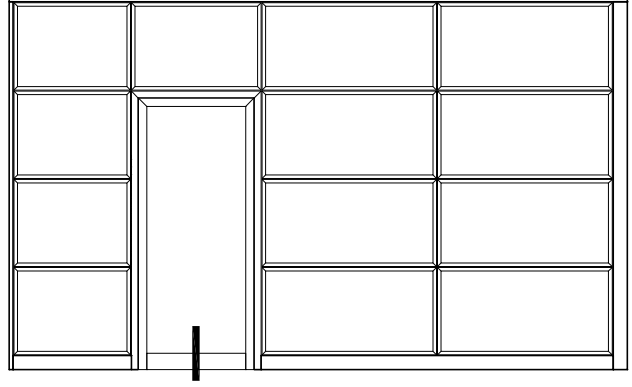
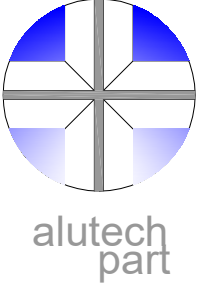
AHIŞAP KAPI UYGULAMASI

ÖLÇEK : 1/2

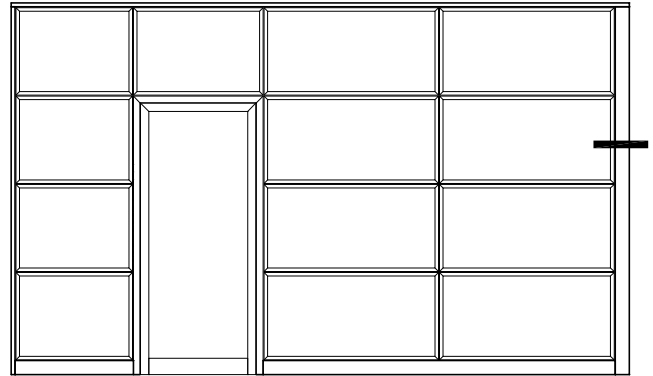
0B2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

W2 SERİ KAPI

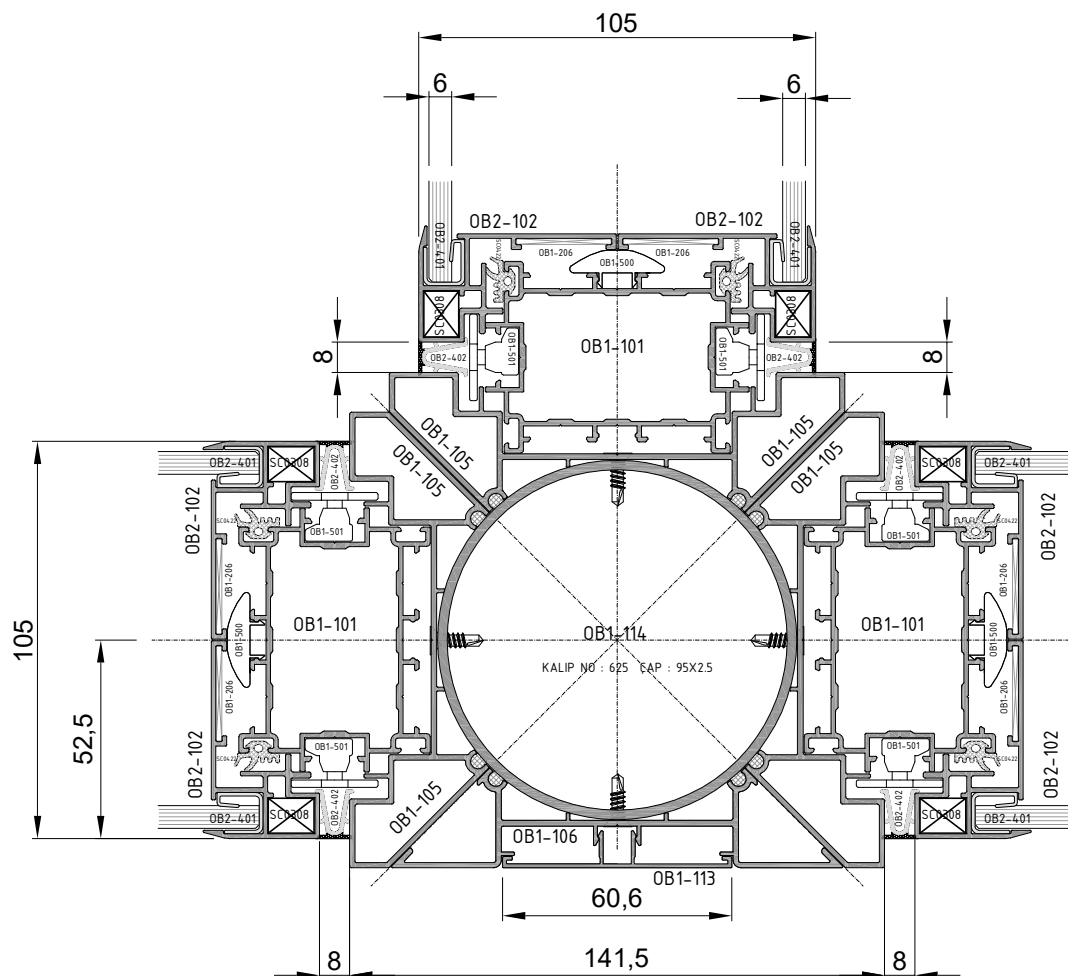
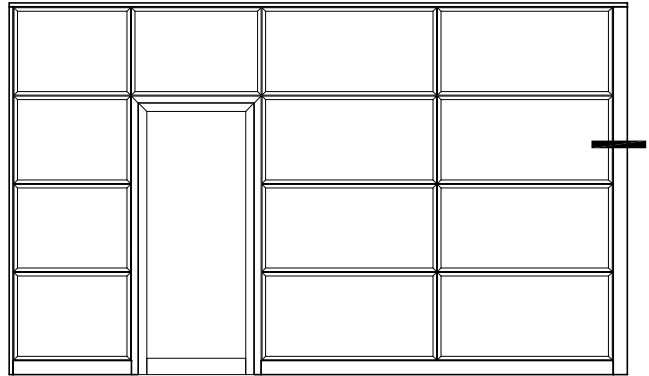
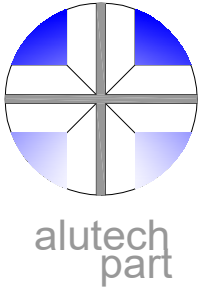
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MUHTELİF AÇILARDA KÖŞE DÖNÜŞ

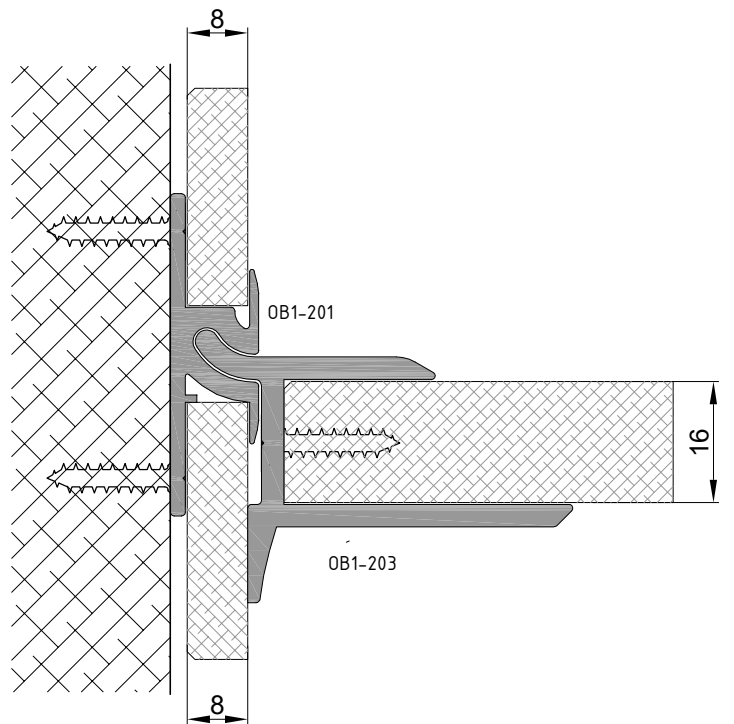
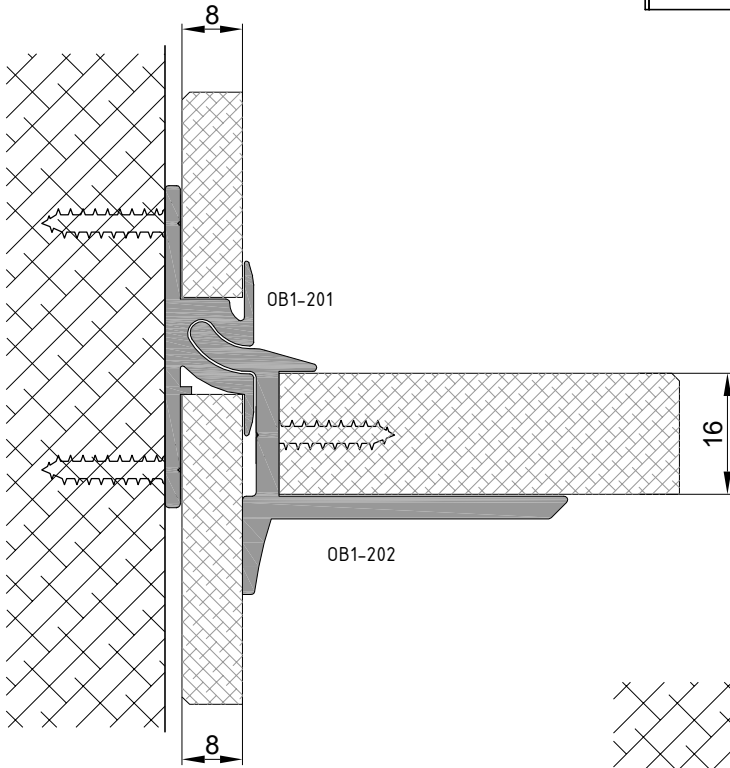
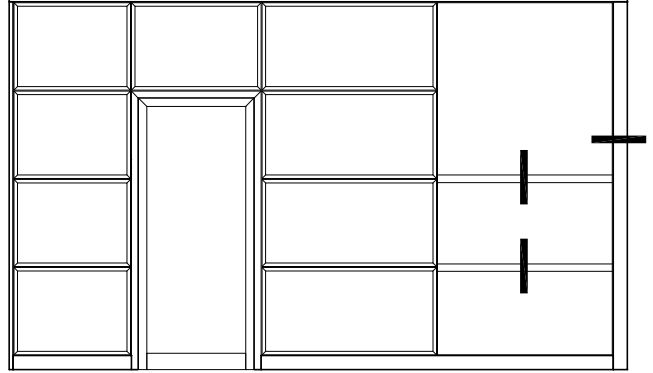
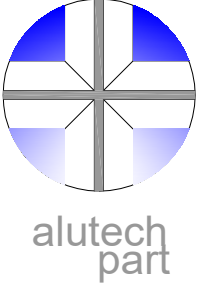


MUHTELİF AÇILARDA KÖŞE DÖNÜŞ

OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

RAF VE DOLAP ASKI

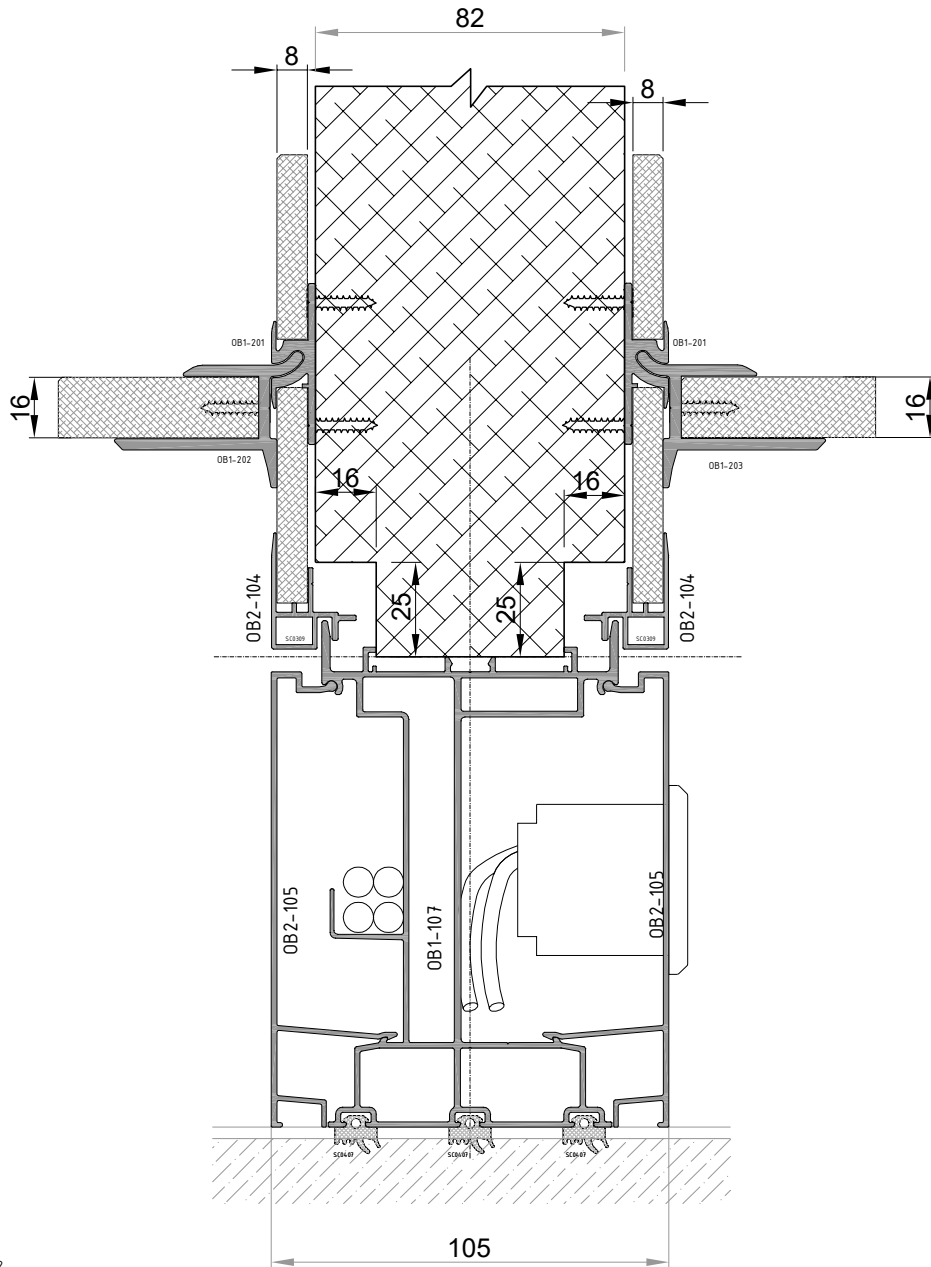
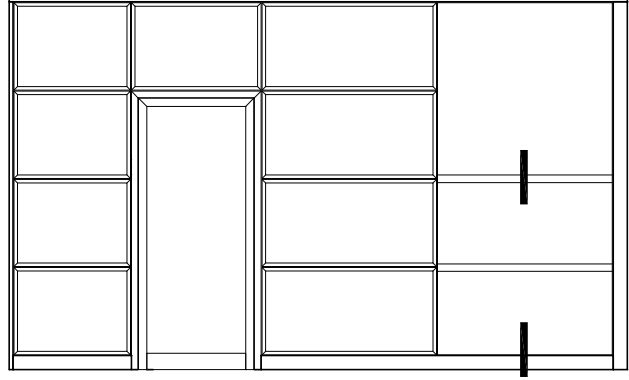
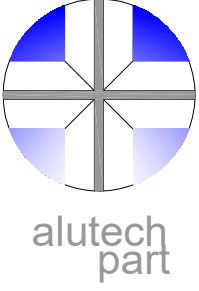
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OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

RAF VE DOLAP ASKI

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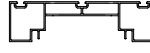
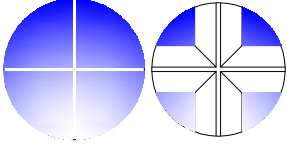


OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

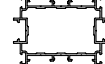
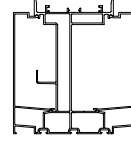
İMALAT ŞEMASI
PRODUCTION PLAN

vision partition

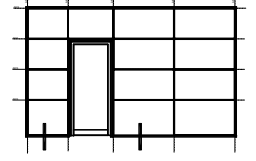
frame partition



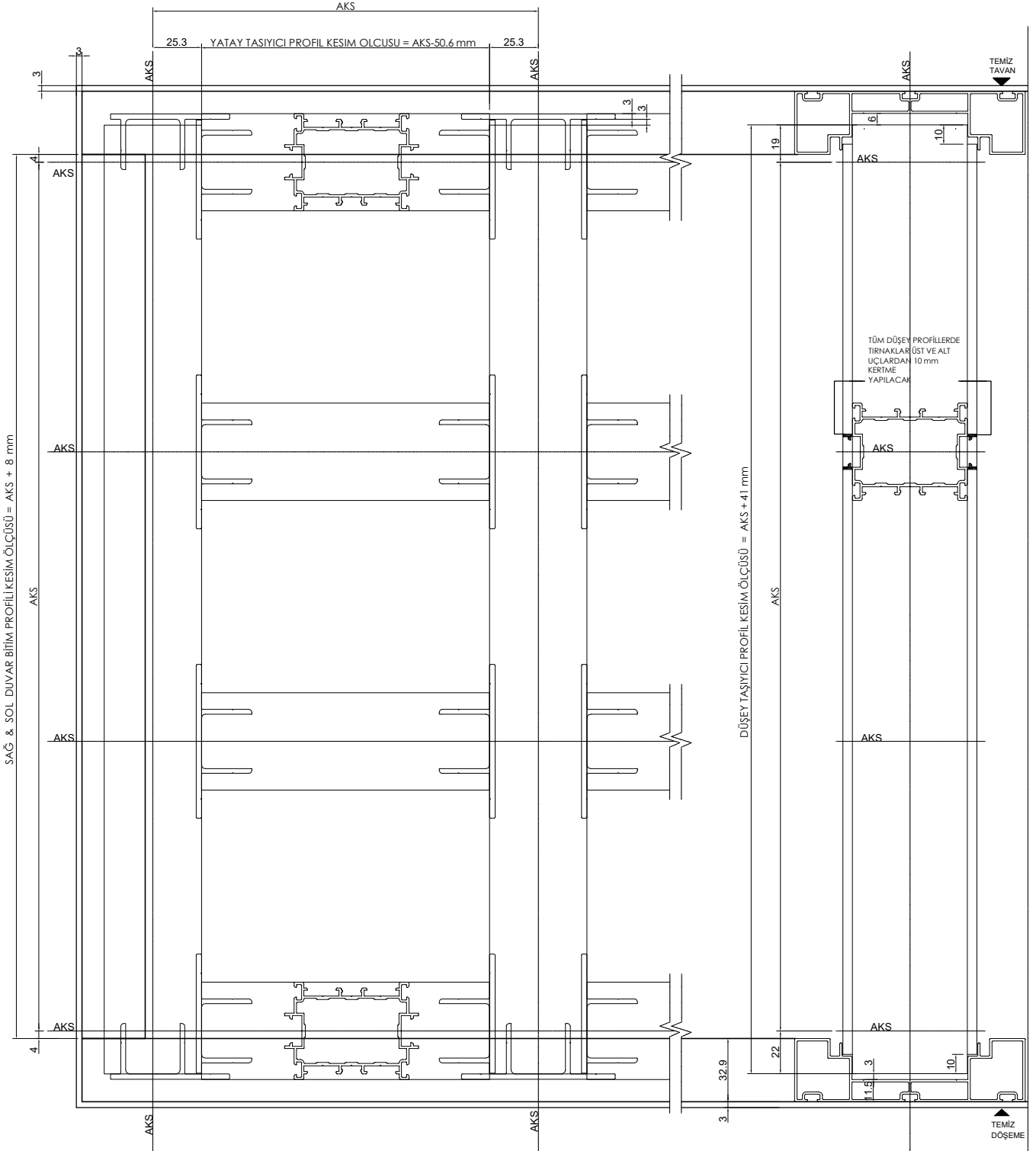
TAVAN, DUVAR BİTİM
PROFİL İMALAT ÖLÇÜSÜ



YATAY VE DÜŞEY TAŞIYICI
PROFİL İMALAT ÖLÇÜLERİ



SÜPÜRGE LİK GÖVDE VE KAPAK
İMALAT ÖLÇÜLERİ



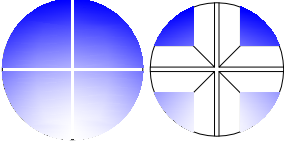
TAVAN ,ZEMİN, SAĞ VE SOL DUVAR BİTİMİNE OB1-102 PROFİL KULLANILDIĞINDA; YATAY, DÜŞEY PROFİLLERİN İMALAT VE MONTAJ ÖLÇÜLERİ

OB2 - 105 ÇERÇEVELİ BÖLME FRAME PARTITION

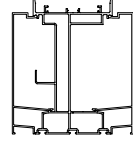
İMALAT ŞEMASI
PRODUCTION PLAN

vision partition

frame partition



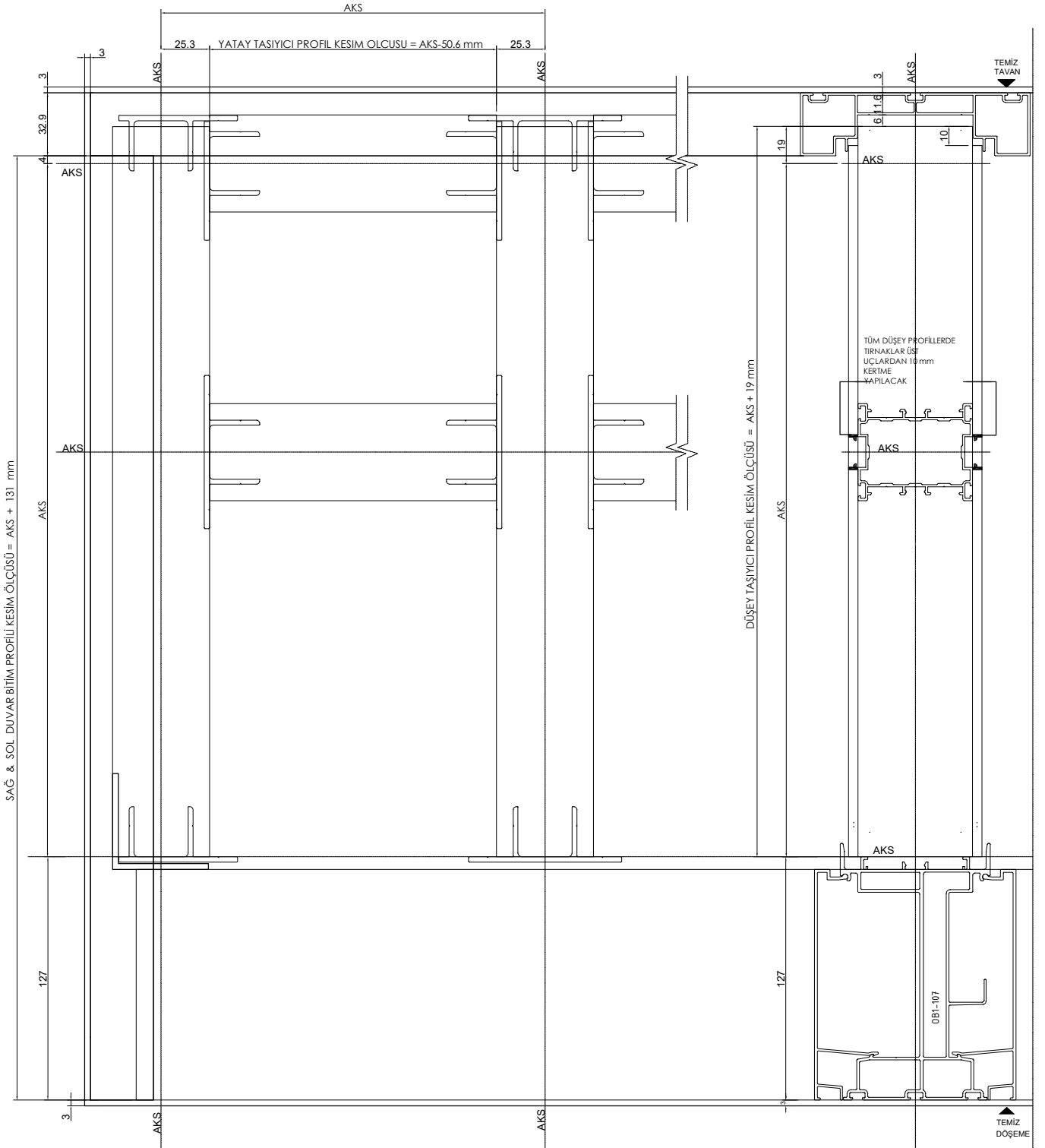
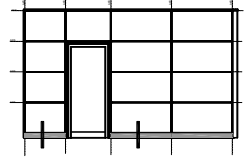
TAVAN, DUVAR BİTİM
PROFİL İMALAT ÖLÇÜSÜ



SÜPÜRGELİK GÖVDE VE KAPAK
İMALAT ÖLÇÜLERİ



YATAY VE DÜŞEY TAŞIYICI
PROFİL İMALAT ÖLÇÜLERİ



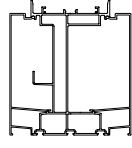
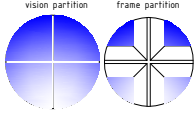
TAVAN , SAĞ VE SOL DUVAR BİTİMİNE OB1-102 PROFİL, ZEMİNE OB1-107 KABLO KANALLI SÜPÜRGELİK PROFİL KULLANILDIĞINDA
YATAY, DÜŞEY PROFİLLERİN İMALAT VE MONTAJ ÖLÇÜLERİ

OB2 - 105

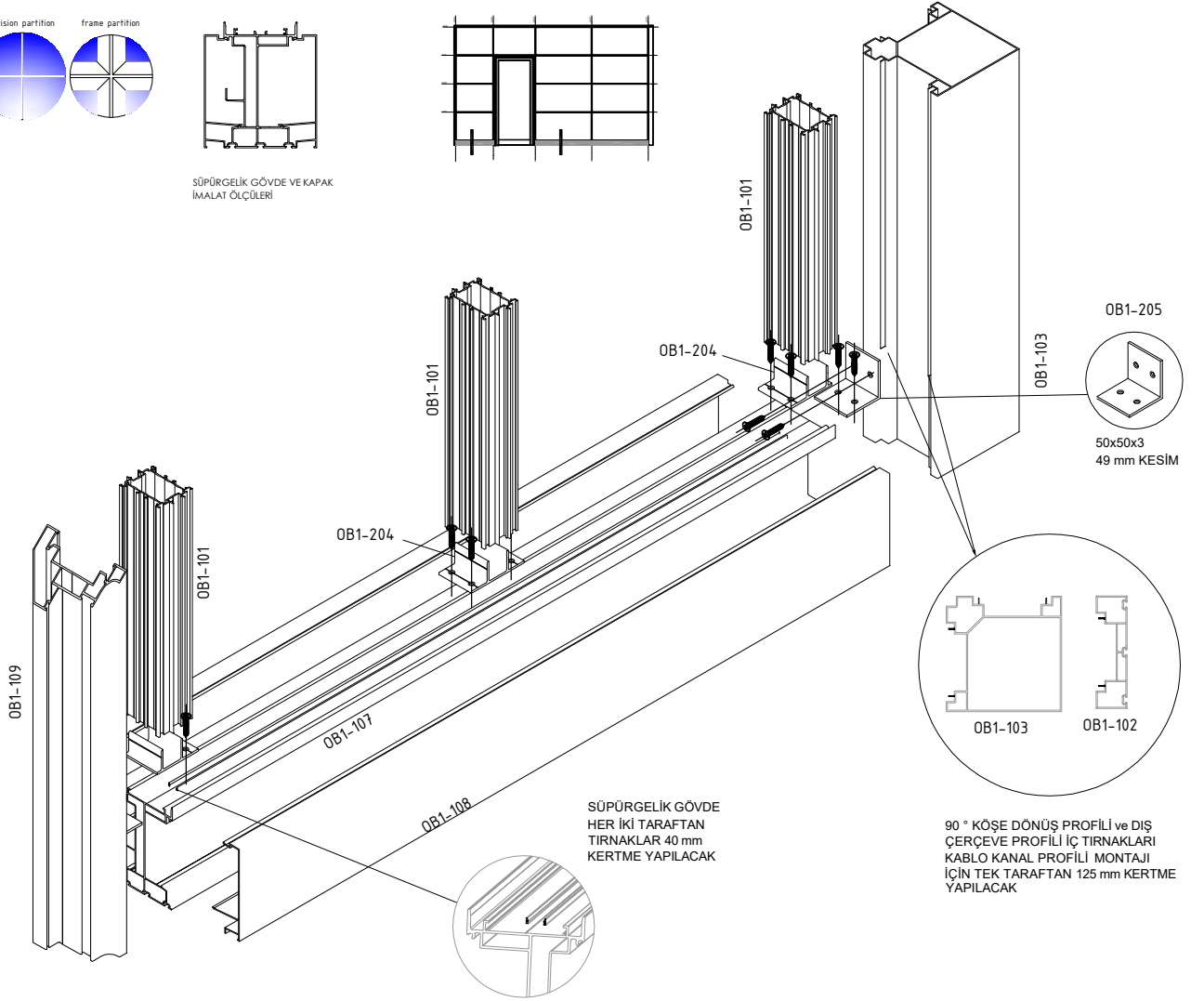
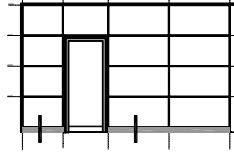
ÇERÇEVELİ BÖLME

FRAME PARTITION

İMALAT ŞEMASI
PRODUCTION PLAN

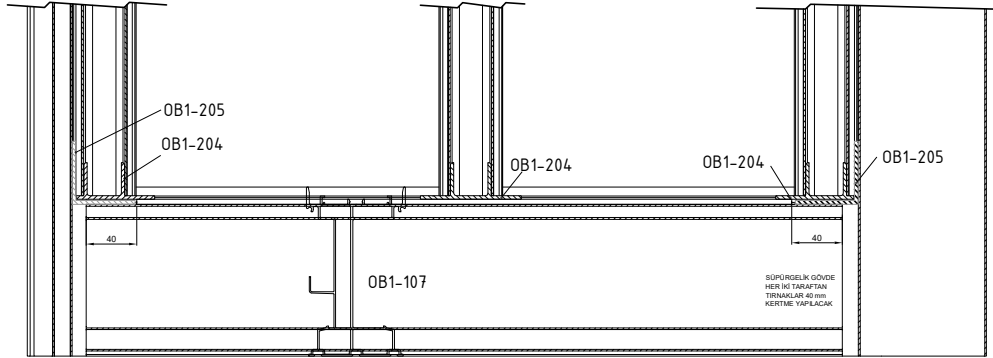
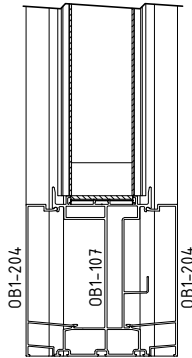


SÜPÜRGELİK GÖVDE VE KAPAK
İMALAT ÖLÇÜLERİ

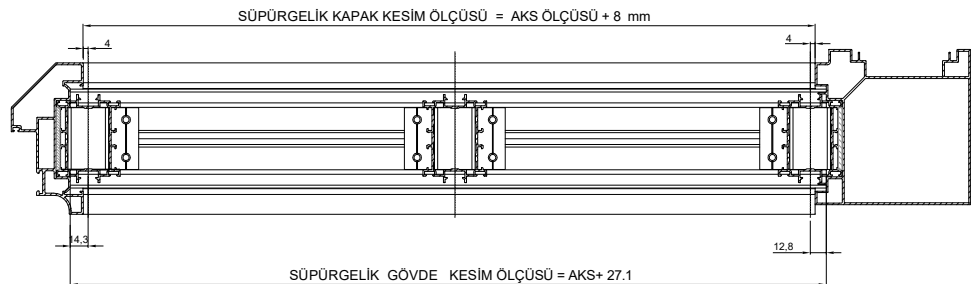


SÜPÜRGELİK GÖVDE
HER İKİ TARAFTAN
TIRNAKLAR 40 mm
KERTME YAPILACAK

90 ° KÖŞE DÖNÜŞ PROFİLİ ve DIŞ
ÇERÇEVE PROFİLİ İÇ TIRNAKLARI
KABLO KANAL PROFİLİ MONTAJI
İÇİN TEK TARAFTAN 125 mm KERTME
YAPILACAK



AKS 1000

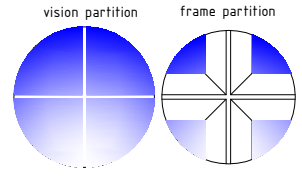
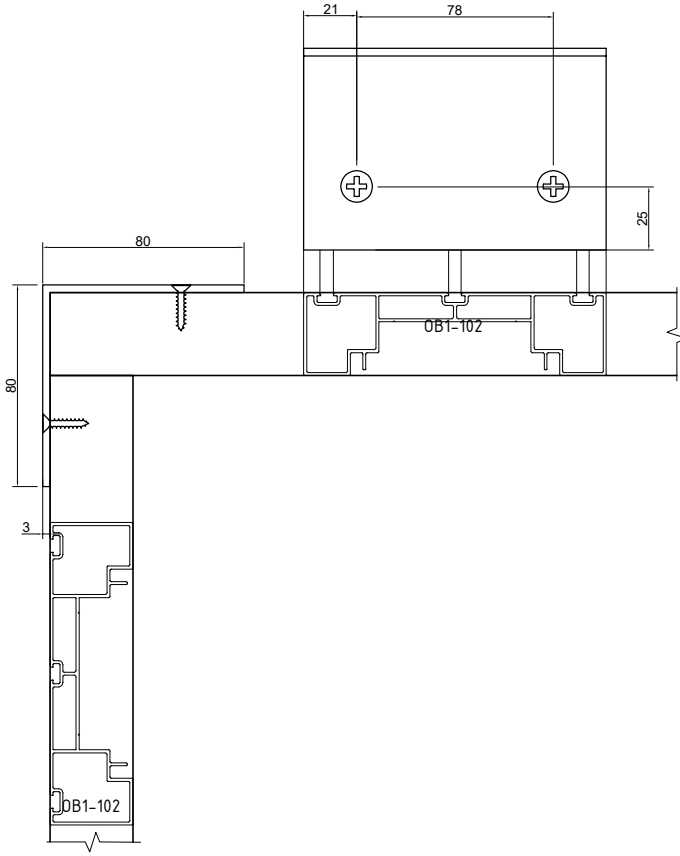


SÜPÜRGELİK KAPAK KESİM ÖLÇÜSÜ = AKS ÖLÇÜSÜ + 8 mm

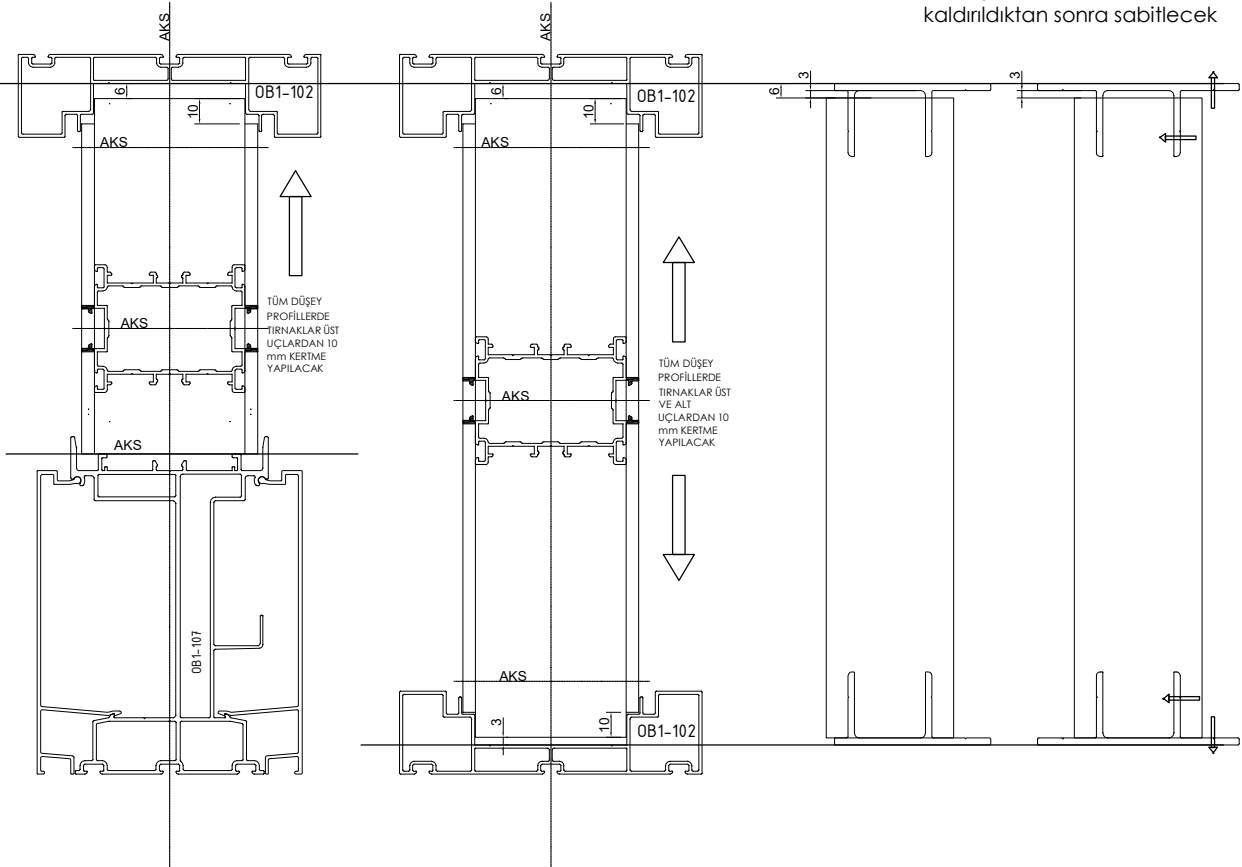
SÜPÜRGELİK GÖVDE KESİM ÖLÇÜSÜ = AKS + 27.1

OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

İMALAT ŞEMASI
PRODUCTION PLAN



(A) düşey taşıyıcılar; c bağlantı profili alt
tarafтан sıfırlanacak üst taraftan 3 mm
boşluk bırakılarak monte edilecek. Montaj
yaparken alt taban sabitlendikten sonra
üst bağlantı profili 3 mm yukarı
kaldırıldıktan sonra sabitlecek

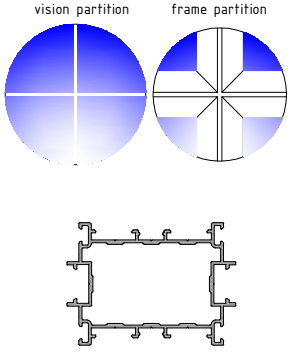


OB2 - 105

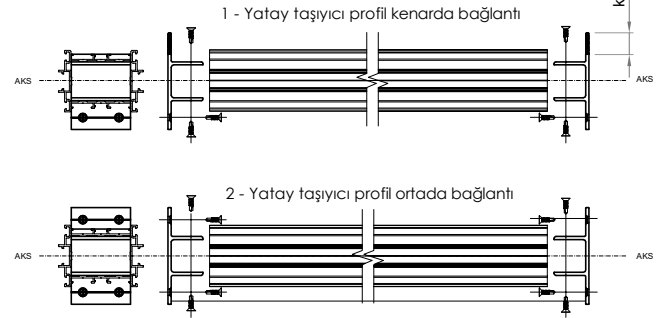
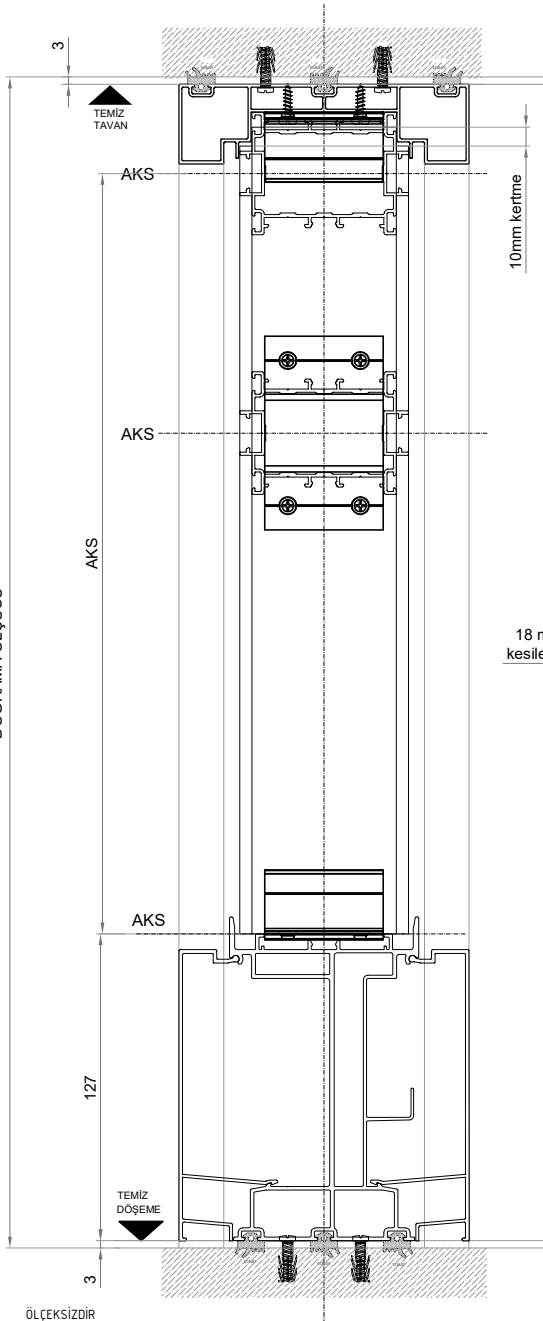
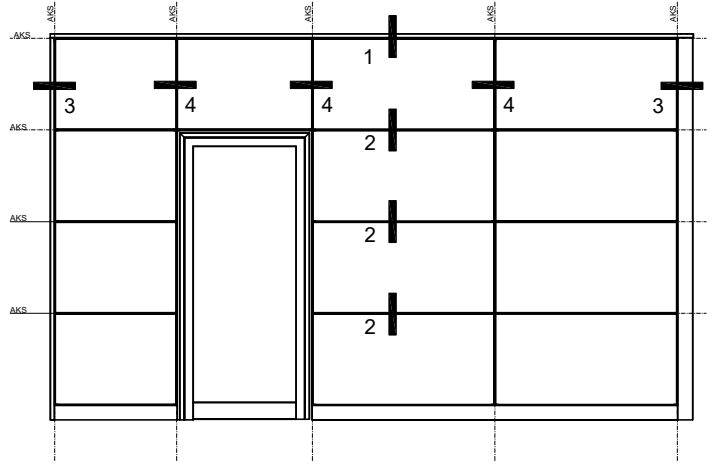
ÇERÇEVELİ BÖLME

FRAME PARTITION

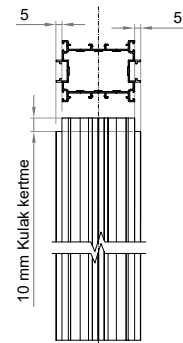
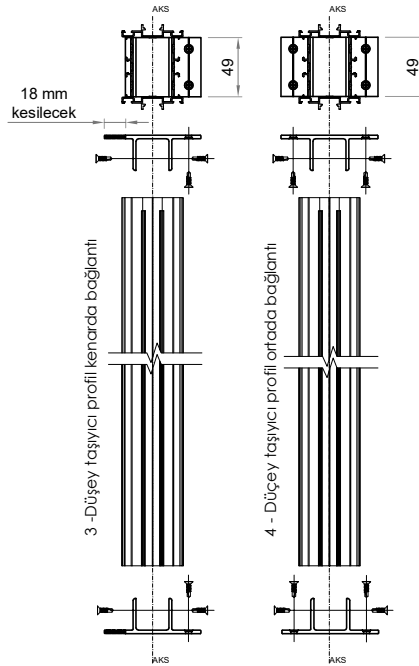
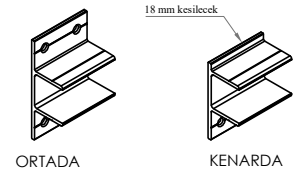
İMALAT ÖLÇÜLERİ



YATAY VE DÜŞEY
TAŞIYICI PROFİL
İMALAT ÖLÇÜLERİ



Kenardaki düşey ve yatay taşıyıcı profillerin birleşimlerinde kullanılacak "C" Bağlantı profili tek kulağı 18 mm kesilerek kullanılacaktır.

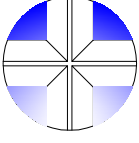


Zeminde OB1-107 kablo kanallı süpürgelik profil kullanıldığında bütün düşey taşıyıcı profiller tek taraftan kulakları 5 x 10 mm kurtme yapılacak

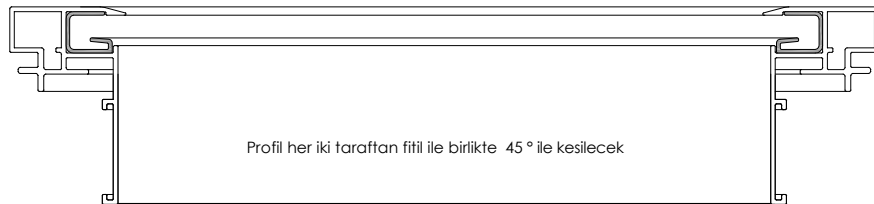
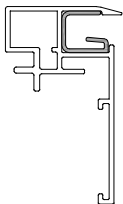
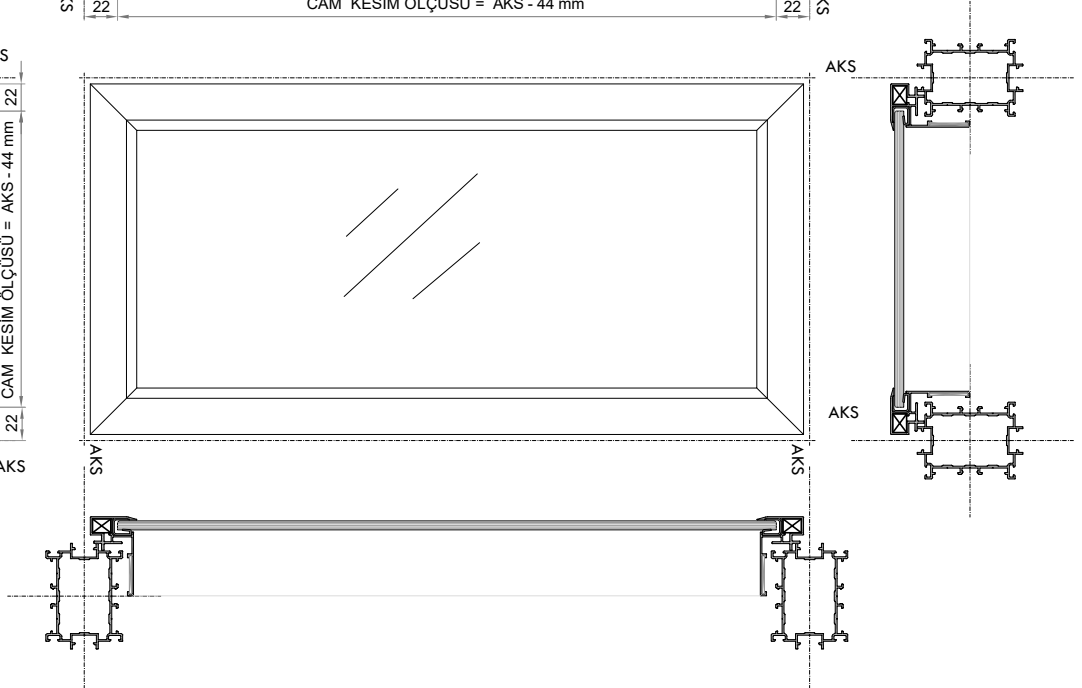
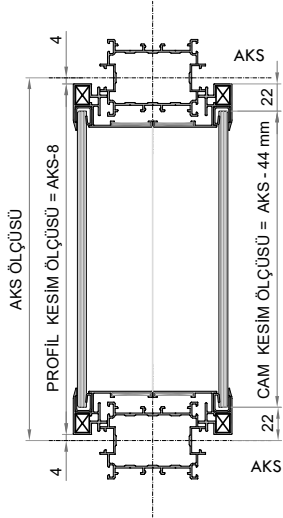
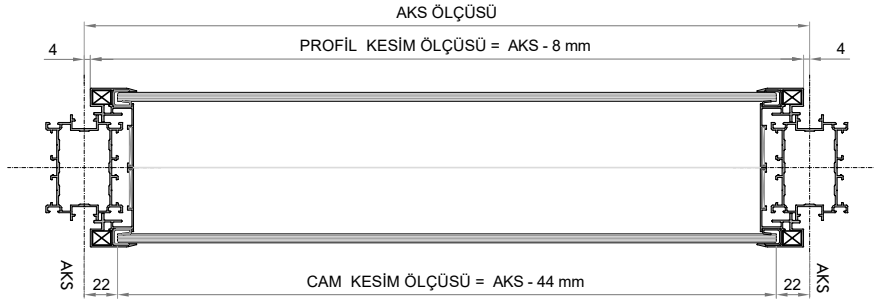
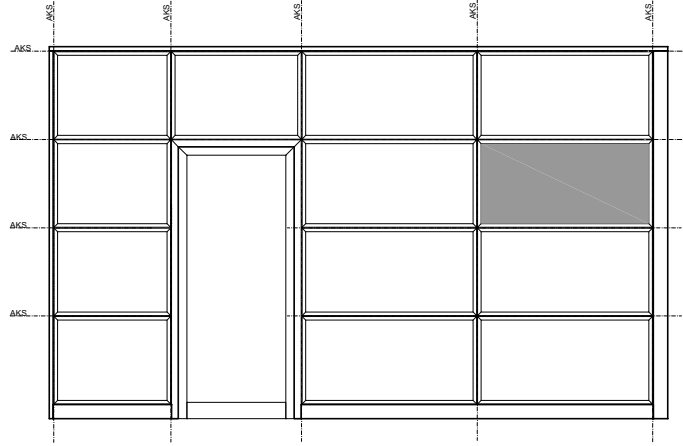
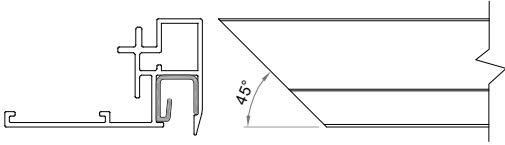
0B2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

İMALAT ÖLÇÜLERİ
CAM PANEL

frame partition



KASET İMALAT ÖLÇÜLERİ



Profil her iki taraftan fitil ile birlikte 45 ° ile kesilecek

ÖLÇEKSİZDİR

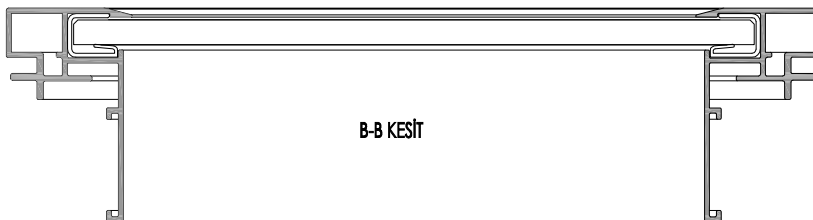
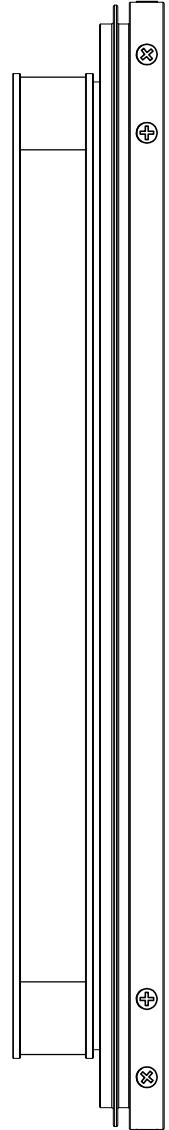
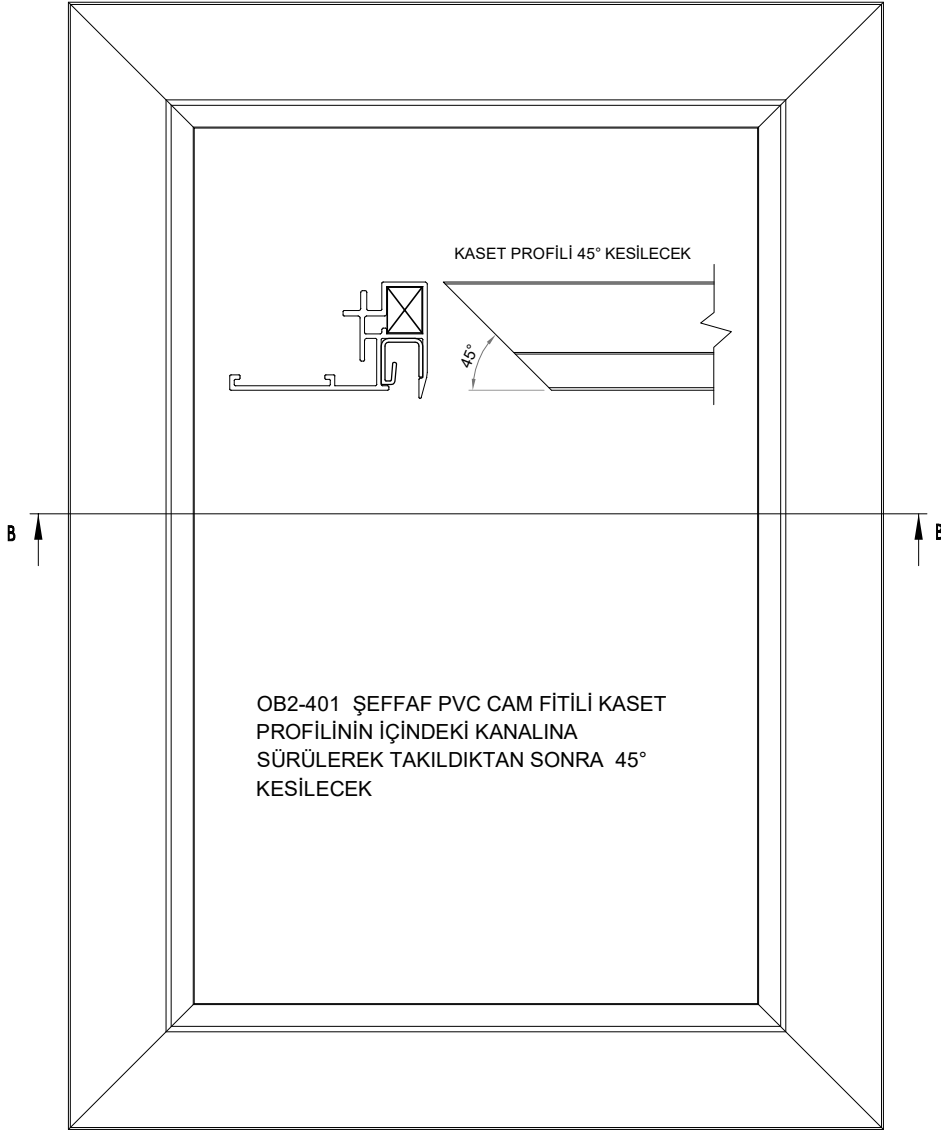
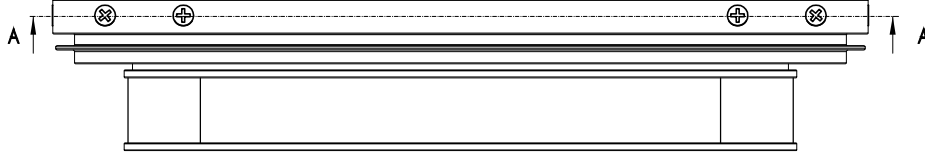
İMALAT ÖLÇÜLERİ

ÖLÇEKSİZDİR

OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

İMALAT ÖLÇÜLERİ

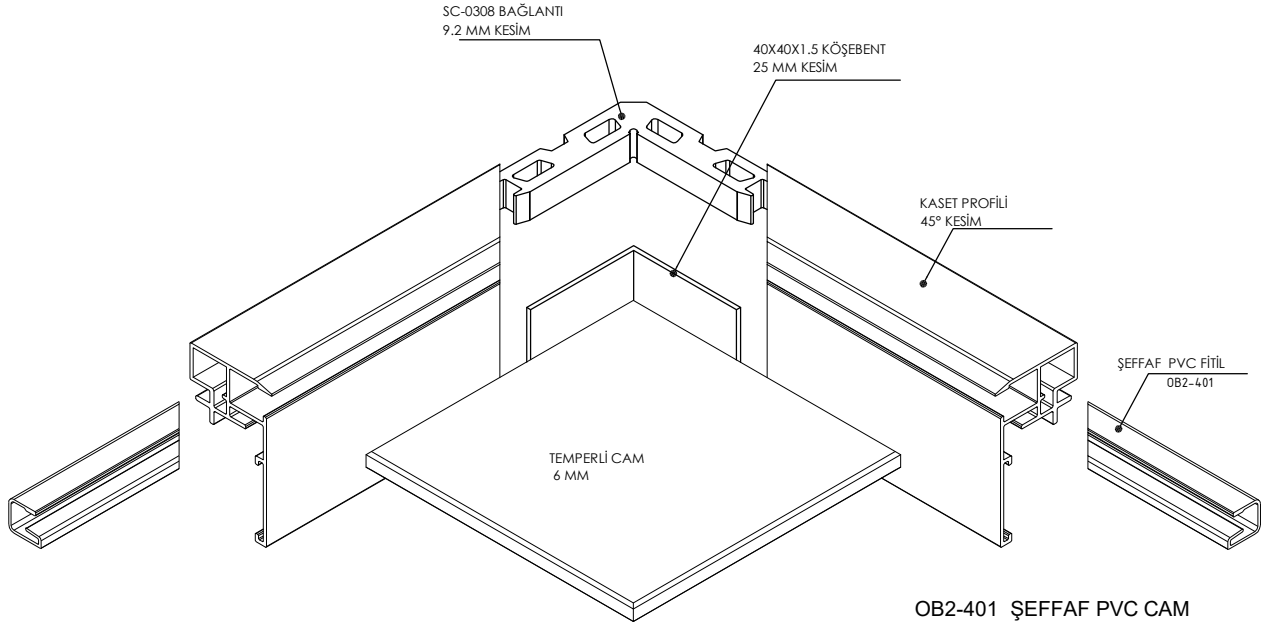
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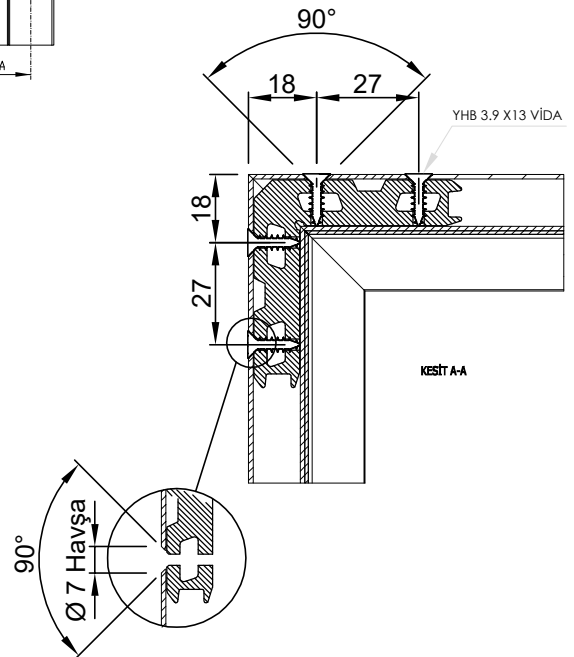
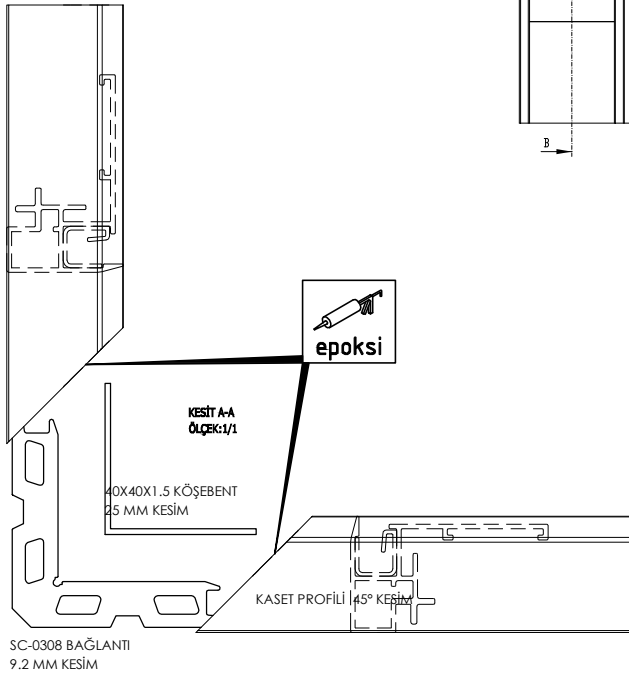
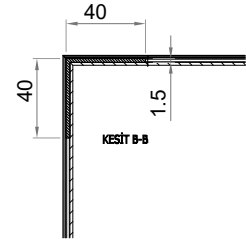
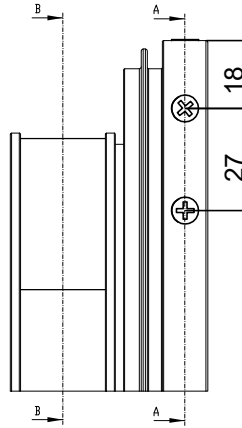
B-B KESİT

OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

İMALAT ÖLÇÜLERİ



OB2-401 ŞEFFAF PVC CAM
FİTİLİ KASET PROFİLİNİN
İÇİNDEKİ KANALINA
SÜRÜLEREK TAKILDIKTAN
SONRA 45° KESİLECEK

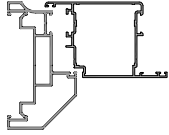
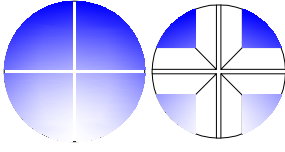


0B2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

İMALAT ÖLÇÜLERİ

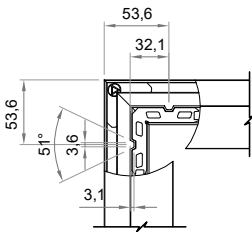
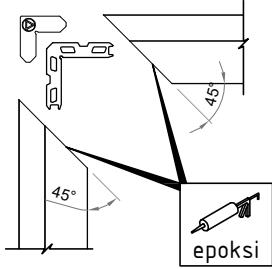
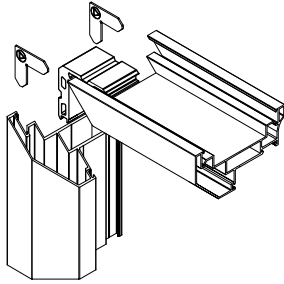
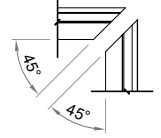
vision partition

frame partition

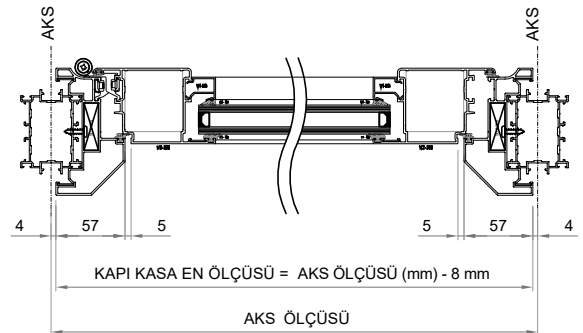
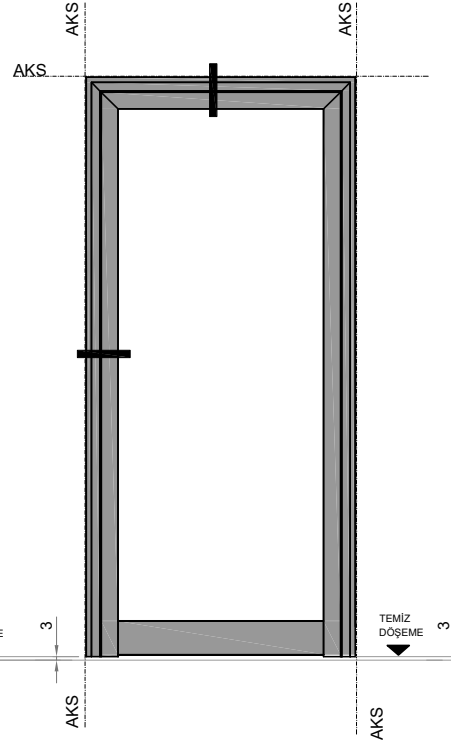
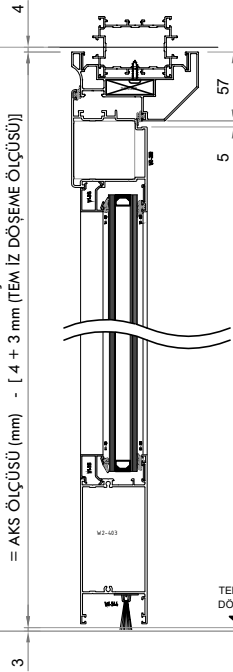


KAPI KASA İMALAT ÖLÇÜSÜ

NOT:Kapı kasası; yatay ve düşey profillerin
montajı yapılırken yerine monte edilecek



AKS ÖLÇÜSÜ
KAPI KASA BOY ÖLÇÜSÜ
= AKS ÖLÇÜSÜ (mm) - [4 + 3 mm (TEMİZ DÖŞEME ÖLÇÜSÜ)]

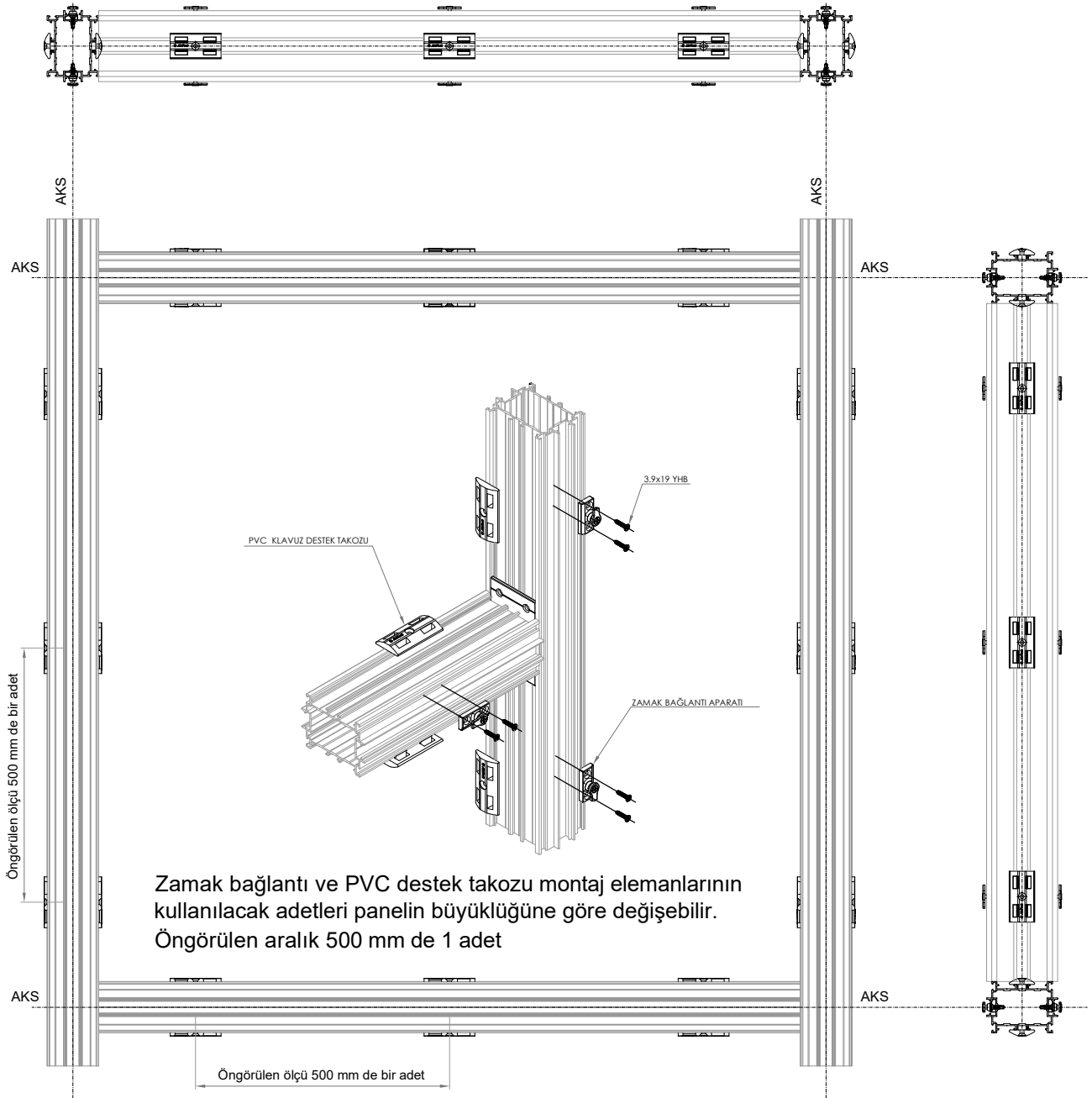
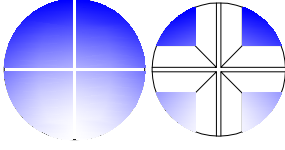


0B2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

İMALAT ÖLÇÜLERİ

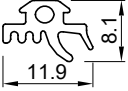
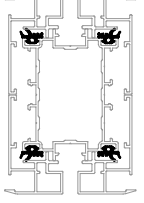
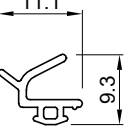
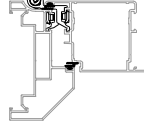
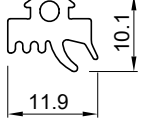
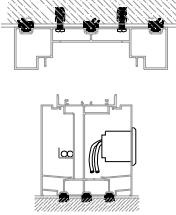
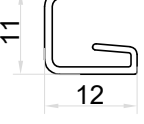
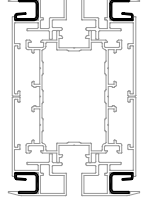
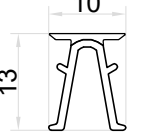
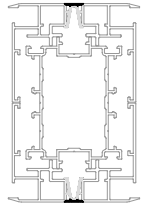
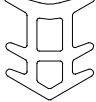
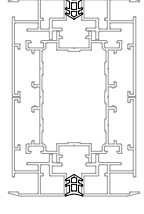
vision partition

frame partition



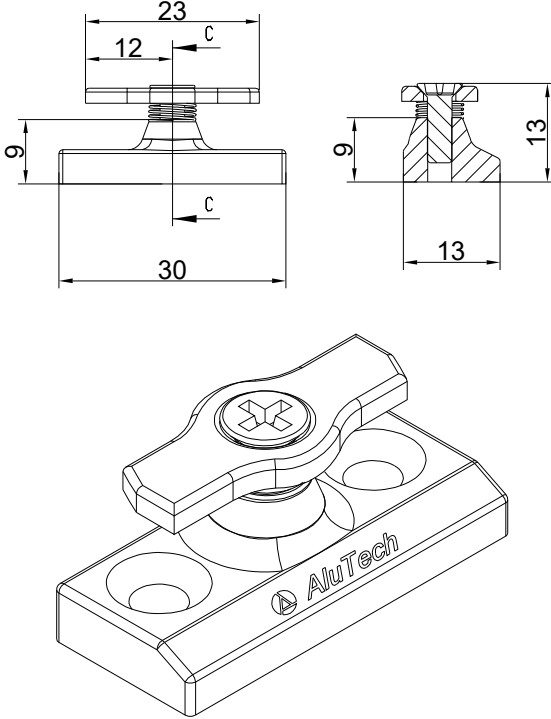
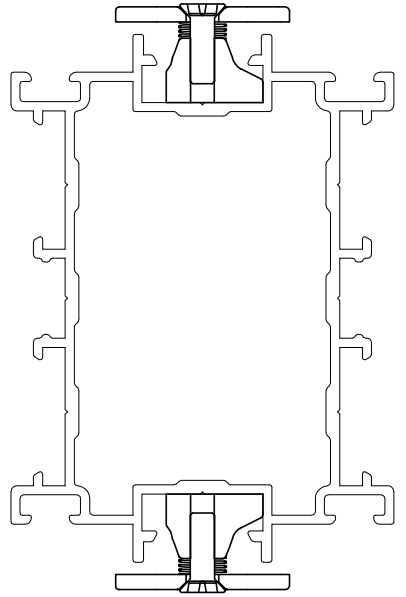
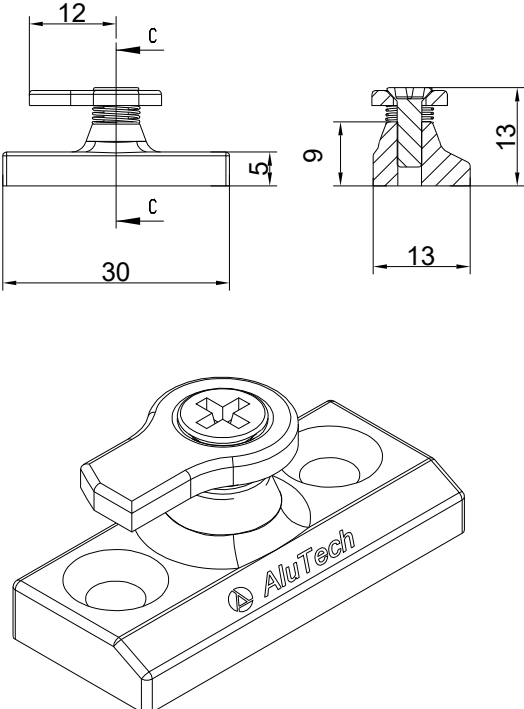
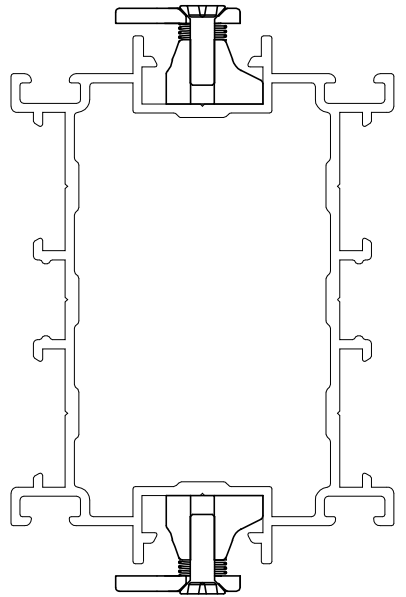
OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

FİTİL listesi
Gasket list

kod code	şekil drawing	tanım description	teorik ağırlık theoretical weight gr / m	paket ağırlığı package weight kg / package	paket metraji in one package metre / package	kullanım yeri aplication
SC0422		Taşıyıcı ve Panel iç fitili Mullion-transom or Panel gasket inside	46 gr/m	15 kg	326 m	
W1-703		epdm çarpma iç-dış fitil glazing acoustical (epdm)	33 gr/m	15 kg	440 m	
SC0407		Taşıyıcı ve Panel iç fitili Mullion-transom or Panel gasket inside	73 gr/m	15 kg	205 m	
OB2-401		6 mm cam fitili 6mm glass for PVC roving	42 gr/m	25.2 kg	100 Adet 6 Metre	
OB2-402		8 mm derz fitil 8 mm joint seals (PVC)	55 gr/m	26.4 kg	80 Adet 6 Metre	
OB1-402		8 mm derz fitil 8 mm joint seals (epdm)	90.7 gr/m	15 kg	165.3 Metre	

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ÇERÇEVELİ BÖLME
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ZAMAK BAĞLANTI MEKANİZMALARI
Zinc CONNECTION MECHANISMS

kod code	şekil drawing	tanım description	kullanım yeri aplication
OB1-501	OB1-501 100 adet/pcs 	Panel sabitleme mekanizması Panel stabilization mechanism	
OB1-501-a	OB1-501-a 100 adet/pcs 	Panel sabitleme mekanizması Panel stabilization mechanism	

OB2 - 105
ÇERÇEVELİ BÖLME
FRAME PARTITION

KILAVUZ & DESTEK TAKOZU
GUIDANCE & SUPPORT SUPPORT

kod code	şekil drawing	tanım description	kullanım yeri aplication
OB1-500	25 10 OB1-500 100 adet/pcs 50 AluTech AluTech	Panel klavuz ve destek takozu Panel guide and support mount	